DPharp

Model EJA310A, EJA430A and EJA440A Absolute Pressure and Gauge Pressure Transmitters

IM 1C21D1-01E

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Model EJA310A, EJA430A and EJA440A			
Absolute and Gauge Pressure Transmitter	CMPL	1C21D0-0	1E

REVISION RECORD

1. INTRODUCTION

Thank you for purchasing the DPharp electronic pressure transmitter.

The DPharp Pressure Transmitters are precisely calibrated at the factory before shipment. To ensure correct and efficient use of the instrument, please read this manual thoroughly and fully understand how to operate the instrument before operating it.

Regarding This Manual

- This manual should be passed on to the end user.
- The contents of this manual are subject to change without prior notice.
- All rights reserved. No part of this manual may be reproduced in any form without Yokogawa's written permission.
- Yokogawa makes no warranty of any kind with regard to this manual, including, but not limited to, implied warranty of merchantability and fitness for a particular purpose.
- If any question arises or errors are found, or if any information is missing from this manual, please inform the nearest Yokogawa sales office.
- The specifications covered by this manual are limited to those for the standard type under the specified model number break-down and do not cover custom-made instruments.
- Please note that changes in the specifications, construction, or component parts of the instrument may not immediately be reflected in this manual at the time of change, provided that postponement of revisions will not cause difficulty to the user from a functional or performance standpoint.



For FOUNDATION Fieldbus and HART protocol versions, please refer to IM 1C22T2-01E and IM 1C22T1-01E respectively, in addition to this IM.

■ Safety Precautions

- For the protection and safety of the operator and the instrument or the system including the instrument, please be sure to follow the instructions on safety described in this manual when handling this instrument. In case the instrument is handled in contradiction to these instructions, Yokogawa does not guarantee safety.
- For the intrinsically safe equipment and explosionproof equipment, in case the instrument is not restored to its original condition after any repair or modification undertaken by the customer, intrinsically safe construction or explosionproof construction is damaged and may cause dangerous condition. Please contact Yokogawa for any repair or modification required to the instrument.
- The following safety symbol marks are used in this Manual:

Indicates a potentially hazardous situation which, if not avoided, *could* result in death or serious injury.

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against *unsafe practices.*

Indicates that operating the hardware or software in this manner may damage it or lead to system failure.

Draws attention to information essential for understanding the operation and features.

WARRANTY

- The warranty shall cover the period noted on the quotation presented to the purchaser at the time of purchase. Problems occurred during the warranty period shall basically be repaired free of charge.
- In case of problems, the customer should contact the Yokogawa representative from which the instrument was purchased, or the nearest Yokogawa office.
- If a problem arises with this instrument, please inform us of the nature of the problem and the circumstances under which it developed, including the model specification and serial number. Any diagrams, data and other information you can include in your communication will also be helpful.
- Responsible party for repair cost for the problems shall be determined by Yokogawa based on our investigation.
- The Purchaser shall bear the responsibility for repair costs, even during the warranty period, if the malfunction is due to:
 - Improper and/or inadequate maintenance by the purchaser.
 - Failure or damage due to improper handling, use or storage which is out of design conditions.
 - Use of the product in question in a location not conforming to the standards specified by Yokogawa, or due to improper maintenance of the installation location.
 - Failure or damage due to modification or repair by any party except Yokogawa or an approved representative of Yokogawa.
 - Malfunction or damage from improper relocation of the product in question after delivery.
 - Reason of force majeure such as fires, earthquakes, storms/floods, thunder/lightening, or other natural disasters, or disturbances, riots, warfare, or radioactive contamination.

- Instrument installed in the process is under pressure. Never loosen or tighten the process connector bolts as it may cause dangerous spouting of process fluid.
- During draining condensate or venting gas in transmitter pressure-detector section, take appropriate care to avoid contact with the skin, eyes or body, or inhalation of vapors, if the accumulated process fluid may be toxic or otherwise harmful.

Since draining condensate or bleeding off gas gives the pressure measurement disturbance, this should not be done when the loop is in operation.

• Since the accumulated process fluid may be toxic or otherwise harmful, take appropriate care to avoid contact with the body, or inhalation of vapors even after dismounting the instrument from the process line for maintenance.

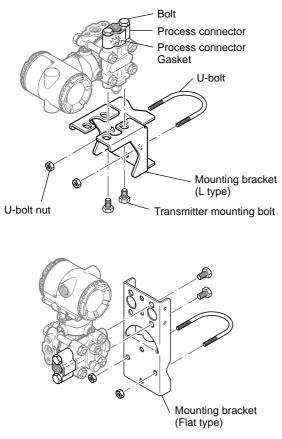
This instrument is tested and certified as intrinsically safe type or explosionproof type. Please note that the construction of the instrument, installation, external wiring, maintenance or repair is strictly restricted, and non-observance or negligence of these restriction would result dangerous condition.

2. HANDLING CAUTIONS

This chapter describes important cautions regarding how to handle the transmitter. Read carefully before using the transmitter.

The EJA-A Series pressure transmitters are thoroughly tested at the factory before shipment. When the transmitter is delivered, visually check them to make sure that no damage occurred during shipment.

Also check that all transmitter mounting hardware shown in Figure 2.1 is included. If the transmitter was ordered without the mounting bracket or without the process connector, the transmitter mounting hardware is not included. After checking the transmitter, repack it in the way it was delivered until installation.



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Figure 2.1 Transmitter Mounting Hardware

2.1 Model and Specifications Check

The model name and specifications are indicated on the name plate attached to the case. If the *reverse* operating mode was ordered (reverse signal), 'RE-VERSE' will be inscribed in field *1.

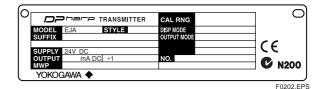


Figure 2.2 Name Plate

2.2 Unpacking

When moving the transmitter to the installation site, keep it in its original packaging. Then, unpack the transmitter there to avoid damage on the way.

2.3 Storage

The following precautions must be observed when storing the instrument, especially for a long period.

- (a) Select a storage area which meets the following conditions:
 - It is not exposed to rain or water.
 - It suffers minimum vibration and shock.
 - It has an ambient temperature and relative humidity within the following ranges.

Ambient temperature:

- -40 to 85°C without integral indicator
- -30 to 80°C with integral indicator

Relative humidity:

5% to 100% R.H. (at 40°C) Preferred temperature and humidity: approx. 25°C and 65% R.H.

- (b) When storing the transmitter, repack it as nearly as possible to the way it was packed when delivered from the factory.
- (c) If storing a transmitter that has been used, thoroughly clean the chambers inside the cover flanges, so that no measured fluid remains in it. Also make sure before storing that the pressuredetector and transmitter section are securely mounted.

2.4 Selecting the Installation Location

The transmitter is designed to withstand severe environmental conditions. However, to ensure stable and accurate operation for years, observe the following precautions when selecting an installation location.

(a) Ambient Temperature

Avoid locations subject to wide temperature variations or a significant temperature gradient. If the location is exposed to radiant heat from plant equipments, provide adequate thermal insulation and/or ventilation.

(b) Ambient Atmosphere

Avoid installing the transmitter in a corrosive atmosphere. If the transmitter must be installed in a corrosive atmosphere, there must be adequate ventilation as well as measures to prevent intrusion or stagnation of rain water in conduits.

(c) Shock and Vibration

Select an installation site suffering minimum shock and vibration (although the transmitter is designed to be relatively resistant to shock and vibration).

 (d) Installation of Explosion-protected Transmitters Explosion-protected transmitters can be installed in hazardous areas according to the types of gases for which they are certified. See Subsection 2.9 "Installation of Explosion Protected Type Transmitters."

2.5 Pressure Connection

- Instrument installed in the process is under pressure. Never loosen the process connector bolts to avoid the dangerous spouting of process fluid.
- During draining condensate from the pressuredetector section, take appropriate care to avoid contact with the skin, eyes or body, or inhalation of vapors, if the accumulated process fluid may be toxic or otherwise harmful.

The following precautions must be observed in order to safely operate the transmitter under pressure.

- (a) Make sure that the two process connector bolts are tightened firmly.
- (b) Make sure that there are no leaks in the impulse piping.

(c) Never apply a pressure higher than the specified maximum working pressure.

2.6 Waterproofing of Cable Conduit Connections

Apply a non-hardening sealant to the threads to waterproof the transmitter cable conduit connections. (See Figure 6.4.2a, 6.4.2b and 6.4.2c.)

2.7 Restrictions on Use of Radio Transceiver

Although the transmitter has been designed to resist high frequency electrical noise, if a radio transceiver is used near the transmitter or its external wiring, the transmitter may be affected by high frequency noise pickup. To test for such effects, bring the transceiver in use slowly from a distance of several meters from the transmitter, and observe the measurement loop for noise effects. Thereafter, always use the transceiver outside the area affected by noise.

2.8 Insulation Resistance and Dielectric Strength Test

Since the transmitter has undergone insulation resistance and dielectric strength tests at the factory before shipment, normally these tests are not required. However, if required, observe the following precautions in the test procedures.

- (a) Do not perform such tests more frequently than is absolutely necessary. Even test voltages that do not cause visible damage to the insulation may degrade the insulation and reduce safety margins.
- (b) Never apply a voltage exceeding 500 V DC (100 V DC with an internal lightning protector) for the insulation resistance test, nor a voltage exceeding 500 V AC (100 V AC with an internal lightning protector) for the dielectric strength test.
- (c) Before conducting these tests, disconnect all signal lines from the transmitter terminals. Perform the tests in the following procedure:

Insulation Resistance Test

- 1) Short-circuit the + and SUPPLY terminals in the terminal box.
- 2) Turn OFF the insulation tester. Then connect the insulation tester plus (+) lead wire to the shorted SUPPLY terminals and the minus (-) leadwire to the grounding terminal.
- 3) Turn ON the insulation tester power and measure the insulation resistance. The voltage should be applied short as possible to verify that the insulation resistance is at least 20 M Ω .
- 4) After completing the test and being very careful not to touch exposed conductors disconnect the insulation tester and connect a 100 k Ω resistor between the grounding terminal and the shortcircuiting SUPPLY terminals. Leave this resistor connected at least one second to discharge any static potential. Do not touch the terminals while it is discharging.

• Dielectric Strength Test

- 1) Short-circuit the + and SUPPLY terminals in the terminal box.
- 2) Turn OFF the dielectric strength tester. Then connect the tester between the shorted SUPPLY terminals and the grounding terminal. Be sure to connect the grounding lead of the dielectric strength tester to the ground terminal.
- 3) Set the current limit on the dielectric strength tester to 10 mA, then turn ON the power and gradually increase the test voltage from '0' to the specified voltage.
- 4) When the specified voltage is reached, hold it for one minute.
- 5) After completing this test, slowly decrease the voltage to avoid any voltage surges.

2.9 Installation of Explosion **Protected Type**



For FOUNDATION Fieldbus explosion protected type, please refer to IM 1C22T2-01E.



WARNING

To pressure the safety of explosionproof equipment requires great care during mounting, wiring, and piping. Safety requirements also place restrictions on maintenance and repair activities. Please read the following sections very carefully.

2.9.1 FM Approval

a. FM Intrinsically Safe Type

Caution for FM intrinsically safe type. (Following contents refer "DOC. No. IFM012-A12 P.1 and 2.")

- Note 1. Model EJA-A Series pressure transmitters with optional code /FS1 are applicable for use in hazardous locations.
 - Intrinsically Safe for Class I, Division 1, Groups A, B, C & D. Class II, Division 1, Groups E, F & G and Class III, Division 1 Hazardous Locations.
 - Nonincendive for Class I, Division 2, Groups A, B, C & D. Class II, Division 2, Groups E, F & G and Class III, Division 1 Hazardous Locations.
 - Outdoor hazardous locations, NEMA 4X.
 - Temperature Class: T4
 - Ambient temperature: -40 to 60°C

Note 2. Entity Parameters

 Intrinsically Safe Apparatus Parameters [Groups A, B, C, D, E, F and G]

Vmax = 30 V	Ci = 22.5 nF
Imax = 165 mA	$Li = 730 \ \mu H$
Pmax = 0.9 W	

* Associated Apparatus Parameters (FM approved barriers)

$$\begin{array}{ll} \mbox{Voc} \leq 30 \mbox{ V} & \mbox{Ca} > 22.5 \mbox{ nF} \\ \mbox{Isc} \leq 165 \mbox{ mA} & \mbox{La} > 730 \mbox{ } \mbox{H} \end{array}$$

 $Pmax \le 0.9W$

• Intrinsically Safe Apparatus Parameters [Groups C, D, E, F and G] Vmax = 30 VCi = 22.5 nFImax = 225 mA $I_{i} = 730 \, \mu H$

$$Imax = 225 \text{ mA}$$
 $Li = 730 \text{ µ}$
 $Pmax = 0.9 \text{ W}$

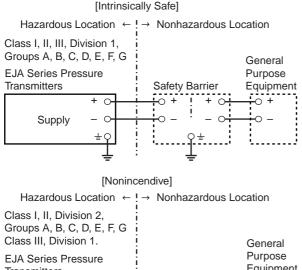
- * Associated Apparatus Parameters (FM approved barriers) $Voc \le 30 V$ Ca > 22.5 nF $Isc \le 225 \text{ mA}$ $La > 730 \mu H$
- $Pmax \le 0.9 W$
- Entity Installation Requirements $Vmax \ge Voc \text{ or } Vt$, $Imax \ge Isc \text{ or } It$, Pmax (IS Apparatus) $\geq Pmax$ (Barrier) $Ca \ge Ci + Ccable, La \ge Li + Lcable$

Note 3. Installation

- Barrier must be installed in an enclosure that meets the requirements of ANSI/ISA S82.01.
- Control equipment connected to barrier must not use or generate more than 250 V rms or V dc.
- Installation should be in accordance with ANSI/ISA RP12.6 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electric Code (ANSI/NFPA 70).
- The configuration of associated apparatus must be FMRC Approved.
- Dust-tight conduit seal must be used when installed in a Class II, III, Group E, F and G environments.
- Associated apparatus manufacturer's installation drawing must be followed when installing this apparatus.
- The maximum power delivered from the barrier must not exceed 0.9 W.
- Note a warning label worded "SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY," and "INSTALL IN ACCORDANCE WITH DOC. No. IFM012-A12 P.1 and 2."

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void Factory Mutual Intrinsically safe and Nonincendive Approval.



EJA Series Pressure Transmitters Purpose Equipment O + Supply O + Safety Barrier From Free

b. FM Explosionproof Type

Caution for FM explosionproof type.

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /FF1 are applicable for use in hazardous locations.
 - Explosionproof for Class I, Division 1, Groups B, C and D.
 - Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G.
 - Outdoor hazardous locations, NEMA 4X.
 - Temperature Class: T6
 - Ambient Temperature: -40 to 60°C
 - Supply Voltage: 42 V dc max.
 - Output signal: 4 to 20 mA

Note 2. Wiring

- All wiring shall comply with National Electrical Code ANSI/NEPA70 and Local Electrical Codes.
- When installed in Division 1, "FACTORY SEALED, CONDUIT SEAL NOT REQUIRED."

Note 3. Operation

• Keep the "CAUTION" nameplate attached to the transmitter.

CAUTION: OPEN CIRCUIT BEFORE REMOV-ING COVER. SEAL ALL CONDUITS WITHIN 18 INCHES. WHEN INSTALLED IN DIV.1, "FACTORY SEALED, CONDUIT SEAL NOT REQUIRED." INSTALL IN ACCORDANCE WITH THE INSTRUCTION MANUAL IM 1C22.

• Take care not to generate mechanical sparking when accessing to the instrument and peripheral devices in a hazardous location.

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void Factory Mutual Explosionproof Approval.

c. FM Intrinsically Safe Type/FM Explosionproof Type

Model EJA-A Series pressure transmitters with optional code /FU1 can be selected the type of protection (FM Intrinsically Safe or FM Explosionproof) for use in hazardous locations.

Note 1. For the installation of this transmitter, once a particular type of protection is selected, any other type of protection cannot be used. The installation must be in accordance with the description about the type of protection in this instruction manual. Note 2. In order to avoid confusion, unnecessary marking is crossed out on the label other than the selected type of protection when the transmitter is installed.

2.9.2 CSA Certification

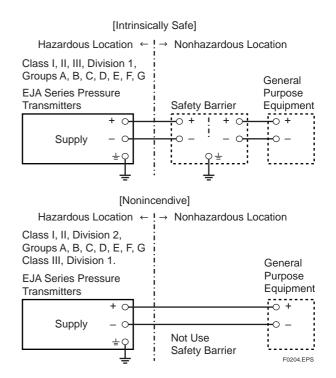
a. CSA Intrinsically Safe Type

Caution for CSA Intrinsically safe type. (Following contents refer to "DOC No. ICS003-A12 P.1-1 and P.1-2.")

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /CS1 are applicable for use in hazardous locations
 - Intrinsically Safe for Class I, Division 1, Groups A, B, C & D. Class II, Division 1, Groups E, F & G and Class III, Division 1 Hazardous Locations.
 - Nonincendive for Class I, Division 2, Groups A, B, C & D, Class II, Division 2, Groups F & G, and Class III, Hazardous Locations. (not use Safety Barrier)
 - Encl. "Type 4X"
 - Temperature Class: T4
 - Ambient temperature: -40 to 60°C
 - Process Temperature: 120°C max.
- Note 2. Entity Parameters
 - Intrinsically safe ratings are as follows: Maximum Input Voltage (Vmax) = 30 V Maximum Input Current (Imax) = 165 mA Maximum Input Power (Pmax) = 0.9 W Maximum Internal Capacitance (Ci) = 22.5 nF Maximum Internal Inductance (Li) = 730 μH
 - * Associated apparatus (CSA certified barriers) Maximum output voltage (Voc) ≤ 30 V Maximum output current (Isc) ≤ 165 mA Maximum output power (Pmax) ≤ 0.9 W

Note 3. Installation

- All wiring shall comply with Canadian Electrical Code Part I and Local Electrical Codes.
- The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation and Yokogawa Corporation of America is prohibited and will void Canadian Standards Intrinsically safe and nonincendive Certification.



b. CSA Explosionproof Type

Caution for CSA explosionproof type.

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /CF1 are applicable for use in hazardous locations:
 - Explosionproof for Class I, Division 1, Groups B, C and D.
 - Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G.
 - Encl "Type 4X"
 - Temperature Class: T6, T5, and T4
 - Process Temperature: 85°C (T6), 100°C (T5), and 120°C (T4)
 - Ambient Temperature: -40 to 80°C
 - Supply Voltage: 42 V dc max.
 - Output Signal: 4 to 20 mA
- Note 2. Wiring
 - All wiring shall comply with Canadian Electrical Code Part I and Local Electrical Codes.
 - In hazardous location, wiring shall be in conduit as shown in the figure.

CAUTION: SEAL ALL CONDUITS WITHIN 50 cm OF THE ENCLOSURE. UN SCELLEMENT DOIT ÊTRE INSTALLÉ À MOINS DE 50 cm DU BÎTIER.

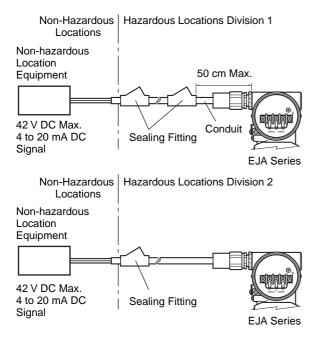
• When installed in Division 2, "SEALS NOT REQUIRED."

Note 3. Operation

• Keep the "CAUTION" label attached to the transmitter.

CAUTION: OPEN CIRCUIT BEFORE REMOVING COVER. OUVRIR LE CIRCUIT AVANT D'NLEVER LE COUVERCLE.

- Take care not to generate mechanical sparking when accessing to the instrument and peripheral devices in a hazardous location.
- Note 4. Maintenance and Repair
 - The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation and Yokogawa Corporation of America is prohibited and will void Canadian Standards Explosionproof Certification.



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c. CSA Intrinsically Safe Type/CSA Explosionproof Type

Model EJA-A Series pressure transmitters with optional code /CU1 can be selected the type of protection (CSA Intrinsically Safe or CSA Explosionproof) for use in hazardous locations.

- Note 1. For the installation of this transmitter, once a particular type of protection is selected, any other type of protection cannot be used. The installation must be in accordance with the description about the type of protection in this instruction manual.
- Note 2. In order to avoid confusion, unnecessary marking is crossed out on the label other than the selected type of protection when the transmitter is installed.

2.9.3 SAA Certification

a. SAA Intrinsically Safe Type

Caution for SAA Intrinsically safe type and Type n.

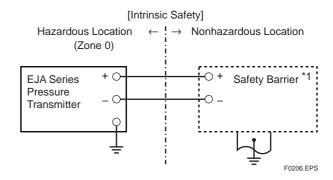
- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /SU1 are applicable for use in hazardous locations.
 - Type of Protection and Marking Code: Ex ia IIC T4 (Tamb = 60°C) IP67 Class I Zone 0
 - Type of Protection and Marking Code: Ex n IIC T4 (Tamb = 60°C) IP67 Class I Zone 2
 Ambient Temperature: -40 to 60°C
- Ambient Temperature: -40 to 60
- Note 2. Entity Parameters
 - Intrinsically safe rating of the transmitters are as follows.
 - Maximum Input Voltage (Ui) = 30 V
 - Maximum Input Current (Ii) = 165 mA
 - Maximum Input Power (Pi) = 0.9 W
 - Maximum Internal Capacitance (Ci) = $0.02 \ \mu F$
 - Maximum Internal Inductance (Li) = 0.73 mH

Note 3. Wiring

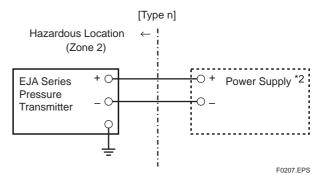
• All Wiring shall comply with the Australian Standard.

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void Standards Association of Australia Intrinsically safe and Type n Certification.



*1: Any safety barriers used for the output current must be limited by a resistor "R" such that Imaxout-Uz/R.



*2: The voltage of the power supply is not exceed 30V dc.

b. SAA Flameproof Type

Caution for SAA flameproof type.

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /SU1 are applicable for use in hazardous locations:
 - Type of Protection and marking Code: Ex d II C T* IP67 Class I Zone 1 (T* see schedule)
 - Temperature Class: T6, T5, and T4
 - Process Temperature: 85°C (T6), 100°C (T5), and 120°C (T4)
 - Supply voltage: 42 V dc max.
 - Output Signal: 4 to 20 mA
 - Ambient Temperature: -40 to 80°C
- Note 2. Wiring
 - All wiring shall comply with the Australian Standard.
- Note 3. Operation
 - Keep the "CAUTION" label attached to the transmitter.
 - CAUTION: AMBIENT TEMPERATURE ABOVE 75 DEG C SELECT SUITABLE CABLE. DISCONNECT POWER AND WAIT 1 MINUTE BEFORE REMAKING COVER.
 - Take care not to generate mechanical sparking when accessing to the instrument and peripheral devices in a hazardous location.

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void Standards Association of Australia Flameproof Certification.

2.9.4 CENELEC (KEMA)/IEC (KEMA) Certification

a. CENELEC (KEMA) Intrinsically Safe Type

Caution for CENELEC (KEMA) intrinsically safe type.

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /KS1 for potentially explosive atmospheres:
 - Type of Protection and Marking code: EEx ia IIC T4
 - Temperature Class: T4
 - Process Temperature: 120°C max.
 - Ambient Temperature: -40 to 60°C

Note 2. Electrical Data

- In type of explosion protection intrinsic safety EEx ia IIC only for connection to a certified intrinsically safe circuit with following maximum values:
 - Ui = 30 V
 - Ii = 165 mA
 - Pi = 0.9 W

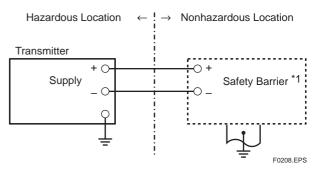
Effective internal capacitance; Ci = 22.5 nFEffective internal inductance; $Li = 730 \mu H$

- Note 3. Installation
 - All wiring shall comply with local installation requirements. (Refer to the installation diagram)

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void KEMA Intrinsically safe Certification.

[Installation Diagram]



*1: In any safety barriers used the output current must be limited by a resistor "R" such that Imaxout-Uz/R.

b. CENELEC (KEMA) Flameproof Type

Caution for CENELEC (KEMA) flameproof type.

- Note 1. Model EJA-A Series differential, gauge, and absolute pressure transmitters with optional code /KF1 for potentially explosive atmospheres:
 - Type of Protection and Marking Code: EEx d IIC T6…T4
 - Temperature Class: T6, T5, and T4
 - Maximum Process Temperature: 85°C (T6), 100°C (T5), and 120°C
 - Ambient Temperature: T6; -40 to 75° C, T4 and T5; -40 to 80° C

Note 2. Electrical Data

- Supply voltage: 42 V dc max.
- Output signal: 4 to 20 mA
- Note 3. Installation
 - All wiring shall comply with local installation requirement.
 - The cable entry devices shall be of a certified flameproof type, suitable for the conditions of use.

Note 4. Operation

- Keep the "CAUTION" label to the transmitter. CAUTION: WAIT 10 MIN. AFTER POWER-DISCONNECTION, BEFORE OPENING THE ENCLOSURE. WHEN THE AMBIENT TEMP.≧70°C, USE HEAT-RESISTING CABLES≧90°C.
- Take care not to generate mechanical sparking when accessing to the instrument and peripheral devices in a hazardous location.
- Note 5. Maintenance and Repair
 - The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void KEMA Flameproof Certification.

c. IEC (KEMA) Type of Protection "n"

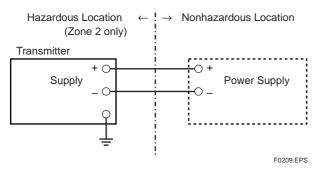
Caution for IEC (KEMA) Type of Protection "n."

- Note 1. Model EJA-A Series pressure transmitters with optional code /KU1 for potentially explosive atmospheres.
 - Type of Protection and Marking Code: Ex nA IIC T4
 - Temperature Class: T4
 - Process Temperature: 120°C max.
 - Ambient Temperature: -40 to 60°C
- Note 2. Electrical Data
 - Supply and output circuit ≤ 30 V dc, 165 mA (terminals + and –)
- Note 3. Installation
 - All wiring shall comply with local installation requirements. (refer to the installation diagram)

Note 4. Maintenance and Repair

• The instrument modification or parts replacement by other than authorized representative of Yokogawa Electric Corporation is prohibited and will void KEMA Type of Protection "n" Certification.





Ratings of the Power Supply as follows; Maximum Voltage: 30 V Maximum Current: 165 mA d. CENELEC (KEMA) Intrinsically Safe Type/ CENELEC (KEMA) Flameproof Type/IEC (KEMA) Type of Protection "n"

Model EJA-A Series pressure transmitters with optional code /KU1 can be selected the type of protection (CENELEC (KEMA) Intrinsically Safe or CENELEC (KEMA) Flameproof or IEC (KEMA) Type of Protection "n") for use in hazardous locations.

- Note 1. For the installation of this transmitter, once a particular type of protection is selected, any other type of protection cannot be used. The installation must be in accordance with the description about the type of protection in this instruction manual.
- Note 2. In order to avoid confusion, unnecessary marking is crossed out on the label other than the selected type of protection when the transmitter is installed.

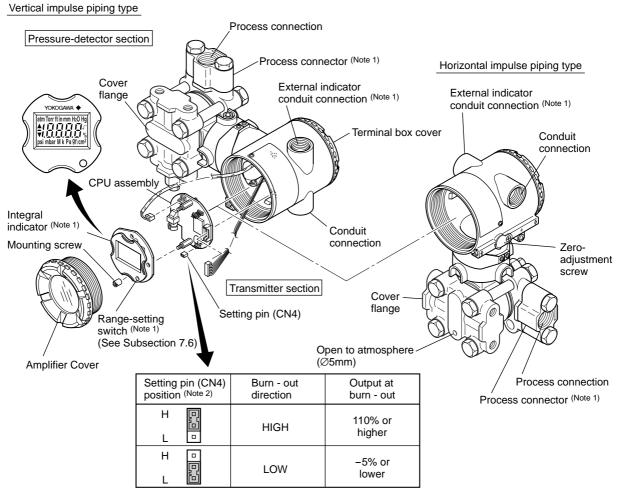
2.10 EMC Conformity Standards

For EMI (Emission): EN55011, AS/NZS 2064 1/2 For EMS (Immunity): EN50082–2

🖄 ΝΟΤΕ

YOKOGAWA recommends customer to apply the Metal Conduit Wiring or to use the twisted pair Shield Cable for signal wiring to conform the requirement of EMC Regulation, when customer installs the EJA Series Transmitters to the plant.

3. COMPONENT NAMES



F0301.EPS

- Note 1: See Subsection 10.2, "Model and Suffix Codes," for details.
- Note 2: Insert the pin (CN4) as shown in the figure above to set the burn-out direction. The pin is set to the H side for delivery (unless option code /C1 is specified in the order). The setting can be confirmed by calling up parameter D52 using the RBAIN TERMINAL Bafer to Subsection

D52 using the BRAIN TERMINAL. Refer to Subsection 8.3.3 (8).

Figure 3.1 Component Names

Table 3.1 Display Symbol

Display Symbol	Meaning of Display Symbol	
	The output signal being zero-adjusted is increasing.	
▼	The output signal being zero-adjusted is decreasing.	
%, Pa, kPa, MPa, kgf/cm², gf/cm², mbar, bar, atm, mmHg, mmH ₂ O, inH ₂ O, inHg, ftH ₂ O, psi, Torr	Select one of these sixteen available engineering units for the display.	
	тс	0301.EPS

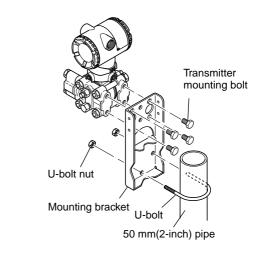
4. INSTALLATION

4.1 Precautions

Before installing the transmitter, read the cautionary notes in Section 2.4, "Selecting the Installation Location." For additional information on the ambient conditions allowed at the installation location, refer to Subsection 10.1 "Standard Specifications."

- When welding piping during construction, take care not to allow welding currents to flow through the transmitter.
- Do not step on this instrument after installation.

Vertical pipe mounting



Horizontal pipe mounting

4.2 Mounting

- The transmitter is shipped with the process connection, according to the ordering specifications. To change the orientation of the process connections, refer to Section 4.3.
- The transmitter can be mounted on a nominal 50 mm (2-inch) pipe using the mounting bracket supplied, as shown in Figure 4.2.1 and 4.2.2. The transmitter can be mounted on either a horizontal or a vertical pipe.
- When mounting the bracket on the transmitter, tighten the (four) bolts that hold the transmitter with a torque of approximately 39 N·m {4kgf·m}.

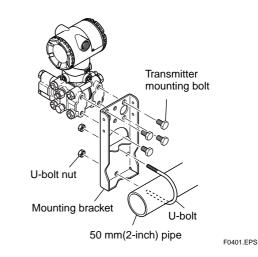
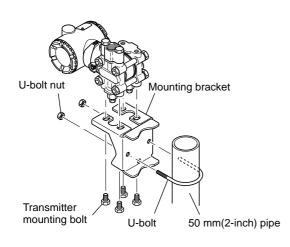


Figure 4.2.1 Transmitter Mounting (Horizontal Impulse Piping Type)

Vertical pipe mounting (Process connector upside)



Vertical pipe mounting (Process connector downside)

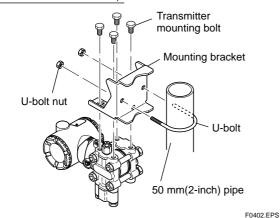


Figure 4.2.2 Transmitter Mounting (Vertical Impulse Piping Type)

4.3 Changing the Process Connection

The transmitter is shipped with the process connection specified at the time of ordering. To make a change such as modifying the drain (vent) plug(s) attached to the upside of the cover flange on shipment to be attached to the downside follow the procedure below.

To begin, use a wrench to slowly and gently unscrew the drain (vent) plug(s). Then, remove and remount them on the opposite side. Wrap sealing tape around the drain (vent) plug threads (*1 in the figure below), and apply a lubricant to the threads of the drain (vent) screw(s) (*2 below) to screw it (them) in. To tighten the drain (vent) plugs, apply a torque of 34 to 39 N·m $\{3.5 \text{ to } 4 \text{ kgf} \cdot \text{m}\}$. Tighten the process connector bolts uniformly to a torque shown below.

	Model	EJA310A	EJA430A	EJA	140A
	woder	EJAJIUA	EJA43UA	C capsule	D capsule
Tor	que(N⋅m) {kgf⋅m}	39 to 49 {4 to 5}		49 to 59 {5 to 6}	

Vertical impulse piping type Horizo

Horizontal impulse piping type

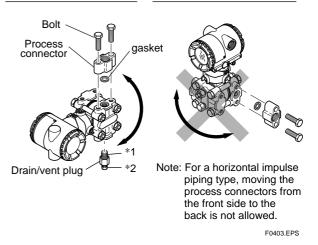


Figure 4.3 Changing Process Connection

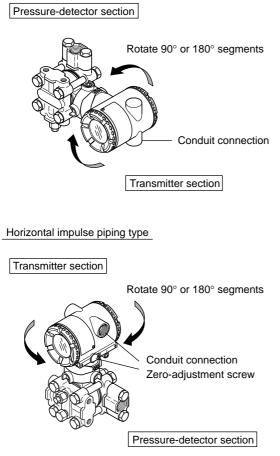
4.4 Rotating Transmitter Section

The DPharp transmitter section can be rotated in 90° segments.

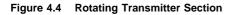
- 1) Remove the two Allen screws that fasten the transmitter section and capsule assembly, using the Allen wrench.
- 2) Rotate the transmitter section slowly in 90° segments.
- 3) Tighten the two Allen screws to a torque of 5 N \cdot m.

Do not rotate the transmitter section more than 180° .

Vertical impulse piping type



F0404.EPS



5. INSTALLING IMPULSE PIPING

5.1 Impulse Piping Installation Precautions

The impulse piping that connects the process outputs to the transmitter must convey the process pressure accurately. If, for example, gas collects in a liquidfilled impulse piping, or the drain of a gas-filled impulse piping becomes plugged, the impulse piping will not convey the pressure accurately. Since this will cause errors in the measurement output, select the proper piping method for the process fluid (gas, liquid, or steam). Pay careful attention to the following points when routing the impulse piping and connecting the impulse piping to the transmitter.

5.1.1 Connecting Impulse Piping to the Transmitter

(1) Connecting the Impulse Piping to the Transmitter

Symbols "H" and "L" are shown on a capsule assembly to indicate high and low pressure side. Connect the impulse piping to the "H" side.

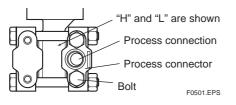


Figure 5.1.1 "H" and "L" Symbols on a Capsule Assembly

(2) Tightening the Process Connector Mounting Bolts

After connecting the impulse piping, tighten the process connector mounting bolts uniformly.

(3) Removing the Impulse Piping Connecting Port Dustproof Cap

The impulse piping connecting port of the transmitter is covered with a plastic cap to exclude dust. This cap must be removed before connecting the piping. (Be careful not to damage the threads when removing this cap. Never insert a screwdriver or other tool between the cap and port threads to remove the cap.)

5.1.2 Routing the Impulse Piping

(1) Process Pressure Tap Angles

If condensate, gas, sediment or other extraneous material in the process piping gets into the impulse piping, pressure measurement errors may result. To prevent such problems, the process pressure taps must be angled as shown in Figure 5.1.2 according to the kind of fluid being measured.

- If the process fluid is a gas, the taps must be vertical or within 45° either side of vertical.
- If the process fluid is a liquid, the taps must be horizontal or below horizontal, but not more than 45° below horizontal.
- If the process fluid is steam or other condensing vapor, the taps must be horizontal or above horizontal, but not more than 45° above horizontal.

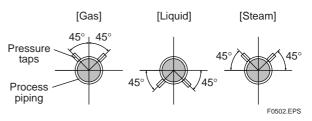


Figure 5.1.2 Process Pressure Tap Angle (For Horizontal Piping)

(2) Position of Process Pressure Taps and Transmitter

If condensate (or gas) accumulates in the impulse piping, it should be removed periodically by opening the drain (or vent) plugs. However, this will generate a transient disturbance in the pressure measurement, and therefore it is necessary to position the taps and route the impulse piping so that any extraneous liquid or gas generated in the leadlines returns naturally to the process piping.

- If the process fluid is a gas, then as a rule the transmitter must be located higher than the process pressure taps.
- If the process fluid is a liquid or steam, then as a rule the transmitter must be located lower than the process pressure taps.

(3) Impulse Piping Slope

The impulse piping must be routed with only an upward or downward slope. Even for horizontal routing, the impulse piping should have a slope of at least 1/10 to prevent condensate (or gases) from accumulating in the pipes.

(4) Preventing Freezing

If there is any risk that the process fluid in the impulse piping or transmitter could freeze, use a steam jacket or heater to maintain the temperature of the fluid.



After completing the connections, close the valves on the process pressure taps (*main valves*), the valves at the transmitter (*stop valves*), and the impulse piping drain valves, so that condensate, sediment, dust and other extraneous material cannot enter the impulse piping.

5.2 Impulse Piping Connection Examples

Figure 5.2 shows examples of typical impulse piping connections. Before connecting the transmitter to the process, study the transmitter installation location, the process piping layout, and the characteristics of the process fluid (corrosiveness, toxicity, flammability, etc.), in order to make appropriate changes and additions to the connection configurations.

Note the following points when referring to these piping examples.

- The transmitter impulse piping connection is shown for a vertical impulse piping connection configuration in which the direction of connection is either upwards or downwards.
- If the impulse piping is long, bracing or supports should be provided to prevent vibration.
- The impulse piping material used must be compatible with the process pressure, temperature, and other conditions.
- A variety of process pressure tap valves (main valves) are available according to the type of connection (flanged, screwed, welded), construction (globe, gate, or ball valve), temperature and pressure. Select the type of valve most appropriate for the application.

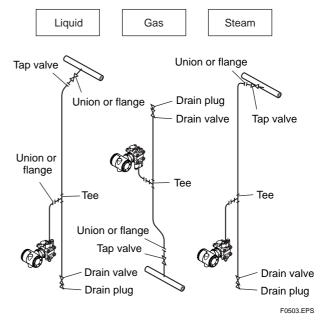


Figure 5.2 Impulse Piping Connection Examples

6. WIRING

6.1 Wiring Precautions

- Lay wiring as far as possible from electrical noise sources such as large capacity transformers, motors, and power supplies.
- Remove electrical connection dust cap before wiring.
- All threaded parts must be treated with waterproofing sealant. (A non-hardening silicone group sealant is recommended.)
- To prevent noise pickup, do not pass signal and power cables through the same ducts.
- Explosion-protected instruments must be wired in accordance with specific requirements (and, in certain countries, legal regulations) in order to preserve the effectiveness of their explosionprotected features.
- The terminal box cover is locked by an Allen head bolt (a shrouding bolt) on CENELEC and SAA flameproof type transmitters. When the shrouding bolt is driven clockwise by an Allen wrench, it is going in and cover lock is released, and then the cover can be opened by hand. See Subsection 9.4 "Disassembly and Reassembly" for details.

6.2 Selecting the Wiring Materials

- (a) Use stranded leadwires or cables which are the same as or better than 600 V grade PVC insulated wire (JIS C3307) or equivalent.
- (b) Use shielded wires in areas that are susceptible to electrical noise.
- (c) In areas with higher or lower ambient temperatures, use appropriate wires or cables.
- (d) In environment where oils, solvents, corrosive gases or liquids may be present, use wires or cables that are resistant to such substances.
- (e) It is recommended that crimp-on solderless terminal lugs (for 4 mm screws) with insulating sleeves be used for leadwire ends.

6.3 Connections of External Wiring to Terminal Box

6.3.1 Power Supply Wiring Connection

Connect the power supply wiring to the SUPPLY + and – terminals.

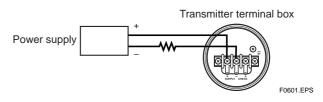


Figure 6.3.1 Power Supply Wiring Connection

6.3.2 External Indicator Connection

Connect wiring for external indicators to the CHECK + and – terminals.

(Note) Use a external indicator whose internal resistance is 10 Ω or less.

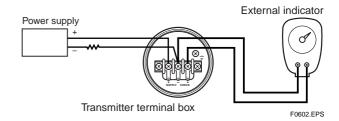


Figure 6.3.2 External Indicator Connection

6.3.3 BRAIN TERMINAL BT200 Connection

Connect the BT200 to the SUPPLY + and – terminals (Use hooks).

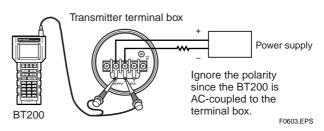


Figure 6.3.3 BT200 Connection

6.3.4 Check Meter Connection

Connect the check meter to the CHECK + and – terminals (use hooks).

• A 4 to 20 mA DC output signal from the CHECK + and – terminals.

(Note) Use a check meter whose internal resistance is 10 Ω or less.

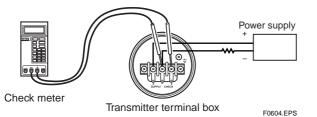


Figure 6.3.4 Check Meter Connection

6.4 Wiring

6.4.1 Loop Configuration

Since the DPharp uses a two-wire transmission system, signal wiring is also used as power wiring.

DC power is required for the transmitter loop. The transmitter and distributor are connected as shown below.

For details of the power supply voltage and load resistance, see Section 6.6; for communications line requirements, see Subsection 8.1.2.

(1) General-use Type and Flameproof Type

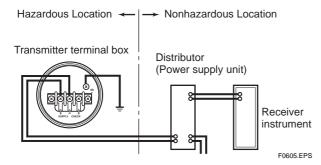


Figure 6.4.1a Connection between Transmitter and Distributor

(2) Intrinsically Safe Type

For intrinsically safe type, a safety barrier must be included in the loop.

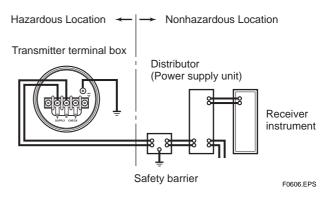


Figure 6.4.1b Connection between Transmitter and Distributor

6.4.2 Wiring Installation

(1) General-use Type and Intrinsically Safe Type

Make cable wiring using metallic conduit or waterproof glands.

• Apply a non-hardening sealant to the terminal box connection port and to the threads on the flexible metal conduit for waterproofing.

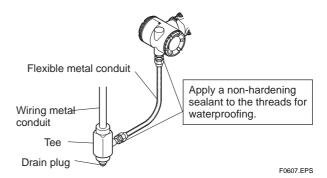


Figure 6.4.2a Typical Wiring Using Flexible Metal Conduit

(2) Flameproof Type

Wire cables through a flameproof packing adapter, or using a flameproof metal conduit.

- Wiring cable through flameproof packing adapter.
- Apply a nonhardening sealant to the terminal box connection port and to the threads on the flameproof packing adapter for waterproofing.

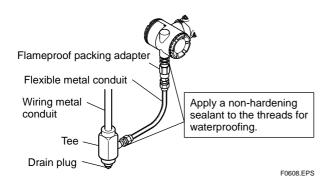
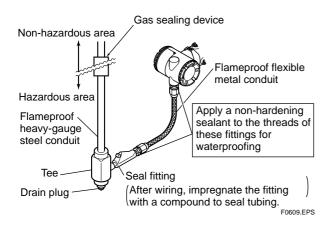
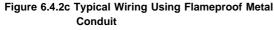


Figure 6.4.2b Typical Cable Wiring Using Flameproof Packing Adapter

- Flameproof metal conduit wiring
- A seal fitting must be installed near the terminal box connection port for a sealed construction.
- Apply a non-hardening sealant to the threads of the terminal box connection port, flexible metal conduit and seal fitting for waterproofing.

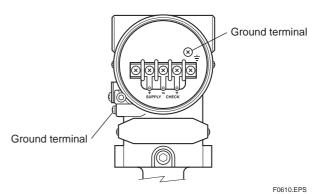




6.5 Grounding

- (a) Grounding should satisfy JIS Class 3 requirements (grounding resistance, 100 Ω or less). Grounding is required for JIS flameproof type and intrinsically safe type.
- (Note) If equipped with built-in Lightning Protector, grounding should satisfy Special JIS class 3 requirements (grounding resistance, $10 \ \Omega$ or less).
- (b) There are ground terminals on the inside and outside of the terminal box. Either of these terminals may be used.
- (c) Use 600 V grade PVC insulated wires for grounding.

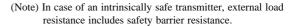
Transmitter terminal box





6.6 Power Supply Voltage and Load Resistance

When configuring the loop, make sure that the external load resistance is within the range in the figure below.



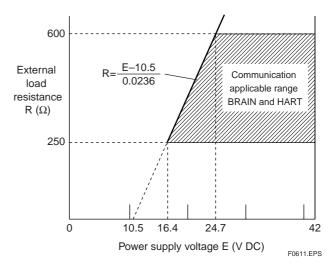


Figure 6.6 Relationship between Power Supply Voltage and External Load Resistance

OPERATION 7.

7.1 Preparation for Starting Operation

The Model EJA310A, EJA430A and EJA440A pressure transmitter measures the pressure of liquids, gases, and steam. This section describes the operation procedure for the EJA430A as shown in Figure 7.1 (vertical impulse piping type, high-pressure connection: right side) when measuring a pressure.



Confirm that the process pressure tap valve, drain valve, and stop valve are closed.

- (a) Introduce a process fluid into the impulse piping and then to the transmitter in the following procedure:
- 1) Open the tap valve (main valve) to fill the impulse piping with process fluid.
- 2) Gradually open the stop valve to introduce process fluid into the transmitter pressure-detector section.
- 3) Confirm that there is no pressure leak in the impulse piping, transmitter, or other components.

Venting Gas from the Transmitter Pressuredetector Section

- Since the piping in the example of Figure 7.1 is constructed to be self-venting, no venting operation is required. If it is not possible to make the piping selfventing, refer to Subsection 7.5 for instructions.
- (b) Turn ON power and connect the BT200. Open the terminal box cover, and connect the BT200 to the SUPPLY + and - terminals.
- (c) Using the BT200, confirm that the transmitter is operating properly. Check parameter values or change the setpoints as necessary. See Chapter 8 for BT200 operation.

If the transmitter is equipped with an integral indicator, its indication can be used to confirm that the transmitter is operating properly.

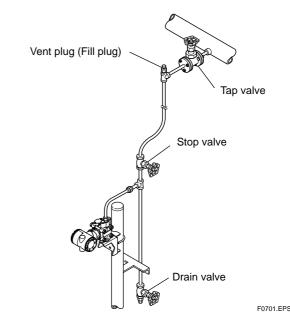
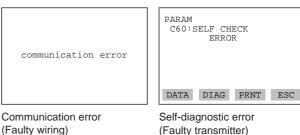


Figure 7.1 Liquid Flow Measurement

Confirming that Transmitter is Operating Properly

Using the BT200

- If the wiring system is faulty, 'communication error' appears on the display.
- If the transmitter is faulty, 'SELF CHECK ERROR' appears on the display.



(Faulty transmitter) F0702.EPS

Using the integral indicator

- If the wiring system is faulty, the display stays blank.
- If the transmitter is faulty, an error code will appear on the display according to the nature of the error.



Self-diagnostic error on the integral indicator (Faulty transmitter)

F0703.EPS



If any of the error indications above appears on the display of the integral indicator or BT200, refer to Subsection 8.5.2 for corrective action.

Verify and Change Transmitter Parameter Setting and Values

The following parameters are the minimum settings required for operation. The transmitter has been shipped with these parameters. To confirm or change the values, see Subsection 8.3.3.

- Measuring range......See Subsection 8.3.3 (2)
- Operation mode......See Subsection 8.3.3 (7)

7.2 Zero Point Adjustment

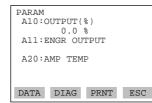
Adjust the zero point after operating preparation is completed.

Do not turn off the power to the transmitter immediately after a zero adjustment. Powering off within 30 seconds after a zero adjustment will return the adjustment back to the previous settings.

The zero point adjustment can be made in either way: using the zero-adjustment screw of the transmitter or the BT200 operation.

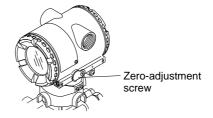
For output signal checking, display the parameter **A10: OUTPUT (%)** in the BT200.

•BT200



Output signal (%) display

Zero-adjustment Screw



F0704.EPS

After reviewing this parameter you are prepared to adjust the zero point. When making the zero adjustment on a pressure transmitter, the process pressure value does not have to be set to the low limit of the measurement range (0%). In such case, adjust the transmitter output signal to the actual measured value obtained from a high-accuracy pressure measuring instrument.

7.2.1 When you can obtain Low Range Value from actual measured value of 0% (0 kPa, atmospheric pressure);

For pressure measurement using gauge pressure transmitters, follow the step below before zero point adjustment.

- 1) Close the tap valve (main valve).
- 2) Loosen the fill plug so that the pressure applied to the transmitter is only the head of the seal liquid.
- 3) Adjust the zero point at this status.
- 4) After the adjustment, close the fill plug and then gradually open the tap valve.

Using the Transmitter Zero-adjustment Screw

Before adjusting a screw, check that the parameter J20: EXT ZERO ADJ displays ENABLE. See Subsection 8.3.3 (11) for the setting procedure.

Use a slotted screwdriver to turn the zero-adjustment screw. Turn the screw clockwise to increase the output or counterclockwise to decrease the output. The zero point adjustment can be made with a resolution of 0.01% of the setting range. Since the degree of zero adjustments varies with the screw turning speed, turn the screw slowly for fine adjustment and quickly for coarse adjustment.

■ Using the BT200

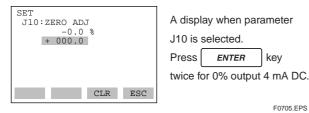
Zero point can be adjusted by simple key operation of the BT200.

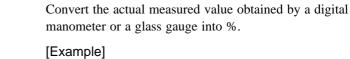
Select parameter **J10: ZERO ADJ**, and press the ENTER key twice. The zero point will be adjusted automatically to the output signal 0% (4 mA DC). Confirm that the setting value displayed for the parameter is '0.0%' before pressing the ENTER key. See Subsection 8.3.3 (11) for BT200 operating procedures.

ENTER

key

F0705.EPS





of 0%:

The measuring range of 50 to 250 kPa; the actual measured value of 130 kPa.

7.2.2 When you cannot obtain Low Range

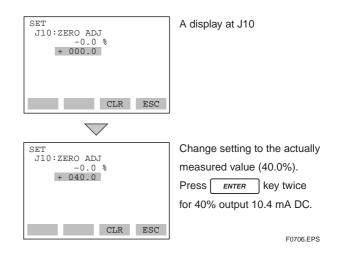
Value from actual measured value

Actual measured value=
$$\frac{130-50}{250-50}$$
 x 100=40.0%

Using the Transmitter Zero-Adjustment Screw Turn the screw to match the output signal to the actual measured value in %.

■ Using the BT200

Select the parameter **J10: ZERO ADJ**. Change the set point (%) displayed for the parameter to the actual measured value (%), and press the ENTER key twice. See Subsection 8.3.3 (11) for operation details.



7.3 Starting Operation

After completing the zero point adjustment, follow the procedure below to start operation.

- 1) Confirm the operating status. If the output signal exhibits wide fluctuations (hunting) due to periodic variation in the process pressure, use BT200 to dampen the transmitter output signal. Confirm the hunting using a receiving instrument or the integral indicator, and set the optimum damping time constant. See Subsection 8.3.3 (3), "Damping Time Constant Setup."
- 2) After confirming the operating status, perform the following.

- Remove the BT200 from the terminal box, and confirm that none of the terminal screws are loosened.
- Close the terminal box cover and the amplifier cover. Screw each cover in tightly until it will not turn further.
- Two covers are required to be locked on the CENELEC and SAA Flameproof type transmitters. An Allen head bolts (shrouding bolts) are provided under edge of the each cover for locking. When a shrouding bolts are driven counterclockwise by an Allen wrench, it is coming out and locks up a cover. (See page 9-3) After locking, the covers should be confirmed not to be opened by hand.
- Tighten the zero-adjustment cover mounting screw to fix the cover in position.

7.4 Shutting Down Operation

Shut down the transmitter operation as follows.

- 1) Turn off the power.
- 2) Close the stop valve.
- 3) Close the tap valve.

NOTE

Whenever shutting down the transmitter for a long period, remove any process fluid from the transmitter pressure-detector section.

7.5 Venting or Draining Transmitter Pressure-detector Section

Since this transmitter is designed to be self-draining and self-venting with vertical impulse piping connections, neither draining nor venting will be required if the impulse piping is configured appropriately for selfdraining or self-venting operation.

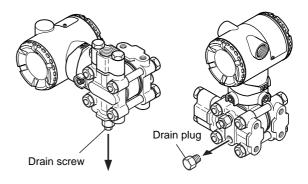
If condensate (or gas) collects in the transmitter pressure-detector section, the measured pressure may be in error. If it is not possible to configure the piping for self-draining (or self-venting) operation, you will need to loosen the drain (vent) screw on the transmitter to completely drain (vent) any stagnated liquid (gas).

However, since draining condensate or bleeding off gas gives the pressure measurement disturbance, this should not be done when the loop is in operation.

Since the accumulated liquid (or gas) may be toxic or otherwise harmful, take appropriate care to avoid contact with the body, or inhalation of vapors.

7.5.1 Draining Condensate

- Gradually open the drain screw or drain plug and drain the transmitter pressure-detector section. (See Figure 7.5.1.)
- 2) When all accumulated liquid is completely removed, close the drain screw or drain plug.
- 3) Tighten the drain screw to a torque of 10 N⋅m, and the drain plug to a torque of 34 to 39 N⋅m.



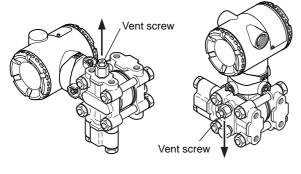
When you loosen the drain screw or drain plug, the accumulated liquid will be expelled in the direction of the arrow.

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Figure 7.5.1 Draining the Transmitter

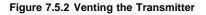
7.5.2 Venting Gas

- Gradually open the vent screw to vent gas from the transmitter pressur-detector section. (See Figure 7.5.2.)
- 2) When the transmitter is completely vented, close the vent screw.
- 3) Tighen the vent screw to a torque of $10 \text{ N} \cdot \text{m}$.



When you loosen the vent screw, the gas escpes in the direction of the arrow.





7.6 Setting the Range Using the Range-setting Switch

With actual pressure being applied to the transmitter, the range-setting switch (push-button) located on the optional integral indicator plate and the external zeroadjustment screw allow users to change (re-range) the low- and high-limit values for the measurement range (LRV and HRV) without using BT200. However, other changes in the display settings (scale range and engineering unit) for the integral indicator requires BT200.

Follow the procedure below to change the LRV and HRV settings.

[Example]

Rerange LRV to 0 and HRV to 3 MPa.

- 1) Connect the transmitter and apparatus as shown in Figure 9.3.1 and warm up for at least five minutes.
- 2) Press the range-setting push-button. The integral indicator then displays "LSET."
- 3) Apply a pressure of 0 kPa (atmospheric pressure) to the transmitter. ^(Note 1)
- Turn the external zero-adjustment screw in the desired direction. The integral indicator displays the output signal in %. ^(Note 2)
- 5) Adjust the output signal to 0% (1 V DC) by rotating the external zero-adjustment screw. Doing so completes the LRV setting.

- 6) Press the range-setting push-button. The integral indicator then displays "HSET."
- 7) Apply a pressure of 3 MPa to the transmitter. (Note 1)
- Turn the external zero-adjustment screw in the desired direction. The integral indicator displays the output signal in %. ^(Note 2)
- Adjust the output signal to 100% (5 V DC) by rotating the external zero-adjustment screw. Doing so completes the HRV setting.
- 10) Press the range-setting push-button. The transmitter then switches back to the normal operation mode with the measurement range of 0 to 3 MPa.
- Note 1: Wait until the pressure inside the pressure-detector section has stabilized before proceeding to the next step.
- Note 2: If the pressure applied to the transmitter exceeds the previous LRV (or HRV), the integral indicator may display error number "Er.07" (In this case, the output signal percent and "Er.07" are displayed alternately every two seconds). Although "Er.07" is displayed, you may proceed to the next step. However, should any other error number be displayed, take the appropriate measure in reference to Subsection 8.5.2, "Errors and Countermeasures."

- Do not turn off the power to the transmitter immediately after completion of the change in the LRV and/or HRV setting(s). Note that powering off within thirty seconds after setting will cause a return to the previous settings.
- Changing LRV automatically changes HRV to the following value.

HRV = previous HRV + (new LRV – previous LRV)

 If the range-setting push-button and external zero-adjustment screw are not touched during a range-change operation, the transmitter automatically switches back to the normal operation mode.

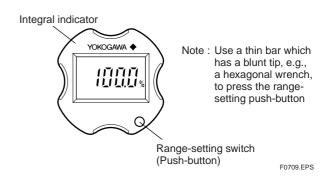


Figure 7.6 Range-setting Switch

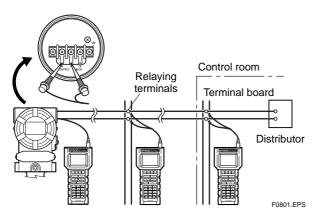
8. BRAIN TERMINAL BT200 OPERATION

The DPharp is equipped with BRAIN communications capabilities, so that range changes, Tag No. setup, monitoring of self-diagnostic results, and zero point adjustment can be handled by remote control via BT200 BRAIN TERMINAL or CENTUM CS console. This section describes procedures for setting parameters using the BT200. For details concerning the BT200, see IM 1C0A10-E, "BT200 User's Manual."

8.1 BT200 Operation Precautions

8.1.1 Connecting the BT200

The transmitter and the BT200 can be connected either to the BT200 connection hooks in the transmitter terminal box or to a relaying terminal board.





8.1.2 Conditions of Communication Line

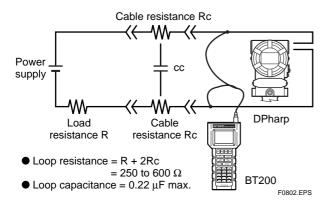


Figure 8.1.2 Conditions of Communication Line

8.2 BT200 Operating Procedures

8.2.1 Key Layout and Screen Display

Figure 8.2.1a shows the arrangement of the operating keys on the BT200 keypad, and Figure 8.2.1b shows the BT200 screen component.

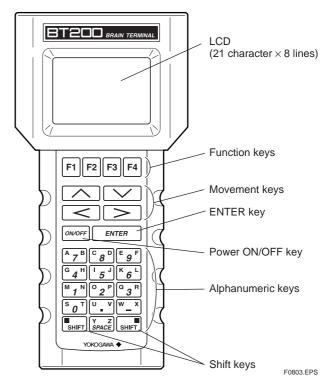


Figure 8.2.1a BT200 Key Layout

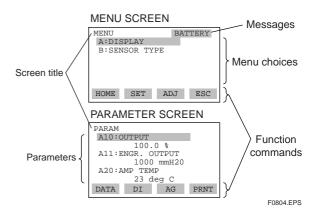
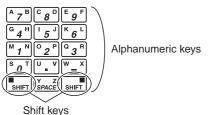


Figure 8.2.1b BT200 Screen Component

8.2.2 Operating Key Functions

(1) Alphanumeric Keys and Shift Keys

You can use the alphanumeric keys in conjunction with the shift keys to enter symbols, as well as alphanumeric keys.



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a. Entering Digits, Symbols, and Spaces

Simply press the alphanumeric keys.

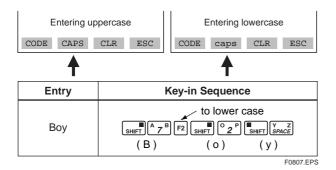
Entry	Key-in Sequence	
-4	$\begin{bmatrix} W \\ - \end{bmatrix} \begin{bmatrix} G \\ 4 \end{bmatrix}$	
0.3		
19	$ \begin{bmatrix} M & 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ $	
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b. Entering Letters (A through Z)

Press an alphanumeric key following a shift key to enter the letter shown on that side which the shift key represents. You must press the shift key before entering each letter.

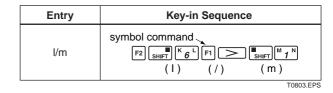
(Left-si alphai	eft-side letter on tl phanumeric key	the alphanumeric	h key)
	Entry	Key-in Sequence	
	W		
	IC		
	J. B		

Use the function key [F2] CAPS to select between uppercase and lowercase (for letters only). The case toggles between uppercase and lowercase each time you press [F2] CAPS.



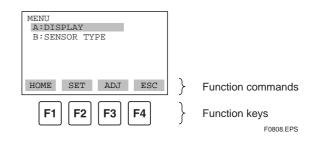
Use the function key [F1] CODE to enter symbols. The following symbols will appear in sequence, one at a time, at the cursor each time you press [F1] CODE:

To enter characters next to these symbols, press [>] to move the cursor.



(2) Function Keys

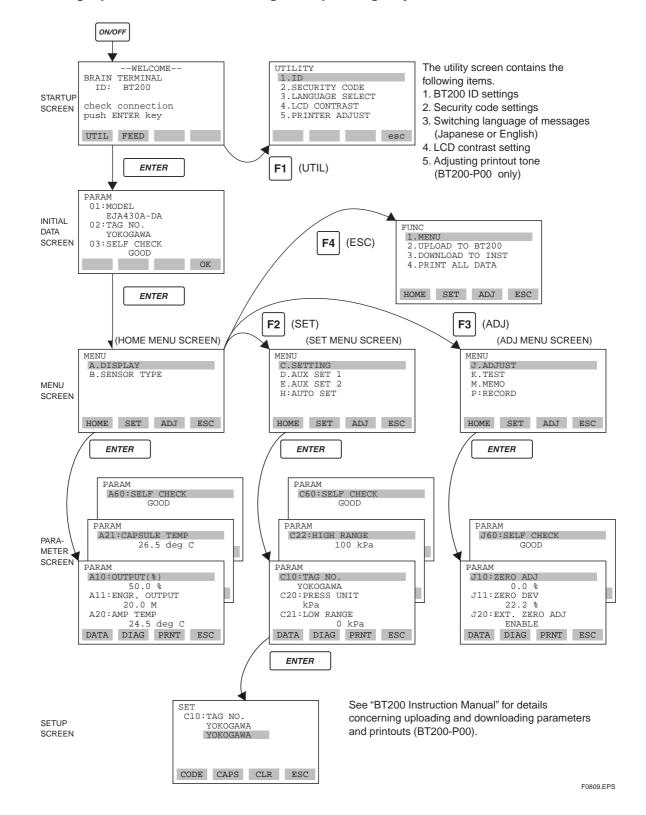
The functions of the function keys depend on the function commands on display.



Function Command List

Command	Function
ADJ	Displays the ADJ menu
CAPS/caps	Selects uppercase or lowercase
CODE	Selects symbols
CLR	Erases input data or deletes all data
DATA	Updates parameter data
DEL	Deletes one character
DIAG	Calls the self-check panel
ESC	Returns to the most recent display
HOME	Displays the menu panel
NO	Quits setup and returns to the previous display
ОК	Proceeds to the next panel
PARM	Enters the parameter number setup mode
SET	Displays the SET menu
SLOT	Returns to the slot selection panel
UTIL	Calls the utility panel
*COPY	Prints out parameters on display
*FEED	Paper feed
*LIST	Lists all parameters in the menu
*PON/POFF	Automatic printout mode on or off
*PRNT	Changes to the print mode
*GO	Starts printing
*STOP	Cancels printing

* Available on BT200-P00 (with printer).



8.2.3 Calling Up Menu Addresses Using the Operating Keys

IM 1C21D1-01E

8.3 Setting Parameters Using the BT200

8.3.1 Parameter Summary

Instruments to which applicable:

F: Differential pressure transmitters

P: Pressure transmitters

L: Liquid level transmitters

EJA110A, EJA120A, and EJA130A EJA310A, EJA430A, EJA440A, EJA510A, and EJA530A EJA210A and EJA220A

No.	ltem	Description	Rewrita- bility	Remarks	Default Value	i	oplic bility	/
		Marial constants to a	Sinty			F	Ρ	L
01	MODEL	Model+capsule type	-	16 elebenumerice		0	0	0
02	TAG NO.	Tag number	_	16 alphanumerics		0	0	0
03 A	SELF CHECK	Self-diagnostic result Measured data display	_	GOOD/ERROR		0	0	0
		Output (in %)	-	Menu name -5 to 110%* ³			-	
A10 A11	OUTPUT (%) ENGR. OUTPUT	Output (in minimizering units)	_	-19999 to 19999		0	0	0 0
A20 A21	AMP TEMP CAPSULE	Amplifier temperature Capsule temperature	_	Unit specified in D30 Unit specified in D30		0 0	0 0	0 0
A30	TEMP STATIC	Static pressure	_	Unit specified in D31*1		0	_	0
A40	PRESS INPUT	Input (indicated in engineering DP unit)	_	-32000 to 32000		0	0	0
A60	SELF CHECK	Self-diagnostic messages	_	GOOD/ERROR, CAP MODULE FAULT, AMP MODULE FAULT, OUT OF RANGE, OUT OF SP RANGE*, OVER TEMP (CAP), OVER TEMP (AMP), OVER OUTPUT, OVER DISPLAY, ILLEGAL LRV, ILLEGAL HRV, ILLEGAL SPAN, and ZERO ADJ OVER		0	0	0
В	SENSOR TYPE	Sensor type	_	Menu name		0	0	0
B11 B20 B21 B30 B40 B60	LRL URL MIN SPAN MAX STAT.P. SELF CHECK SETTING TAG. NO.	Model+span Style number Lower range-limit Upper range-limit Minimum span Maximum static pressure Self-diagnostic messages Setting data Tag number Measurement range units		16 uppercase alphanumerics -32000 to 32000 -32000 to 32000 -32000 to 32000 Same as A60 Menu name 16 alphanumerics Selected from mmH ₂ O, mmAq, mmM ₂ D, mmAq,	As specified when ordered. As specified when ordered.	0 0 0 0 0 0 0 0	0 0 0 0 - 0 0 0 0	000000000000000000000000000000000000000
C21	LOW RANGE	Measurement range,	0	mmWG, mmHg, Torr, Pa, hPa, kPa, MPa, mbar, bar, gf/cm ² , kgf/cm ² , inH ₂ O, inHg, ftH ₂ O, psi, or atm -32000 to 32000(but within	As specified when ordered.	0	0	0
	HIGH	lower range value Measurement range,	0	measurement range) -32000 to 32000(but within	As specified when ordered.	0	0	0
C30	RANGE AMP DAMPING	higher range value Damping time constant	0	measurement range) Selected from 0.2*2, 0.5, 1.0, 2.0, 4.0, 8.0, 16.0, 32.0, or 64.0 sec.	2.0 s	0	0	0
C40	OUTPUT MODE	Output mode and integral indicator mode	0	Selected from OUT:LIN; DSP:LIN, OUT:LIN; DSP:SQR, OUT:SQR; DSP:SQR	As specified when ordered. If not specified, OUT: LIN; DSP: LIN.	0	-	-
C60	SELF CHECK	Self-diagnostic messages	_	Same as A60		0	0	0
D	AUX SET 1	Auxiliary setting data 1	-	Menu name		0	0	0
	LOW CUT LOW CUT	Low cut Low cut mode	0 0	0.0 to 20.0% LINEAR/ZERO	10.0% LINEAR	0 0	0 0	0 0
D20	MODE DISP SELECT	Display selection	0	NORMAL %/USER SET, USER & %/INP PRES, PRES & %	As specified when ordered.	0	0	0
D21	DISP UNIT	Engineering unit for display	0	8 uppercase alphanumerics		0	0	0
			-			-	T0805	5.EPS

8. BRAIN TERMINAL BT200 OPERATION

No.	Item	Description	Rewrita-	Remarks	Default Value		oplic bility	
		Booonpaion	bility			F	Ρ	L
D	AUX SET 1	Auxiliary setting data 1	-	Menu name		0	0	0
D22	DISP LRV	Engineering range, lower range value	0	-19999 to 19999	As specified when ordered.	0	0	0
D23	DISP HRV	Engineering range, higher range value	0	-19999 to 19999	As specified when ordered.	0	0	0
D30	TEMP UNIT	Temperature setting units	0	deg C/deg F	deg C	0	0	0
D31	STAT. P. UNIT	Static pressure setting units	0	Selected from mmH ₂ O, mmAq, mmWG, mmHg, Torr, Pa, hPa, kPa, MPa, mbar, bar, gf/cm ² , kgf/cm ² , inH ₂ O, inHg, ftH ₂ O, psi, or atm	As specified when ordered. If not specified, MPa.	0	-	0
-		Output reversal	0	NORMAL/REVERSE	If not specified, NORMAL.	0	0	0
D45	H/L SWAP	Impulse piping accessing direction	0	NORMAL/REVERSE	NORMAL	0	-	-
D52	BURN OUT	CPU error	_	HIGH/LOW, -5 to 110%*3	HIGH	0	0	0
D53	ERROR OUT	Hardware error	0	HOLD/HIGH/LOW, -5 to 110%*3	HIGH	0	0	0
D60	SELF CHECK	Self-diagnostic messages	-	Same as A60		0	0	0
Е	AUX SET 2	Auxiliary setting data 2	_	Menu name		0	0	0
E30	BI DIRE MODE	Bidirectional mode	0	OFF/ON	OFF	0	-	-
E60	SELF CHECK	Self-diagnostic messages	_	Same as A60		0	0	0
н	AUTO SET	Automatic setup	_	Menu name		0	0	0
H10	AUTO LRV	Automatic measure- ment range lower range value setup	0	-32000 to 32000	Displays the same data as C21.	0	0	0
H11	AUTO HRV	Automatic measurement range higher range value	0	-32000 to 32000	Displays the same data as C22.	0	0	0
H60	SELF CHECK	setup Self-diagnostic messages	_	Same as A60		0	0	0
J	ADJUST	Adjustment data	-	Menu name		0	0	0
J10	ZERO ADJ	Automatic zero adjustment	0	-5 to 110.0%*3		0	0	0
J11	ZERO DEV.	Manual zero adjustment	0			0	0	0
J20	EXT. ZERO ADJ	External zero- adjustment screw permission	0	ENABLE/INHIBIT		0	0	0
J60	SELF CHECK	Self-diagnostic messages	_	Same as A60		0	0	0
К	TEST	Tests	_	Menu name		0	0	0
K10	OUTPUT in %	Test output % setting	0	-5 to 110.0%*3 Displays 'ACTIVE'		0	0	0
K60	SELF CHECK	Self-diagnostic messages	_	while executing Same as A60		0	0	0
М	MEMO	Memo	_	Menu name		0	0	0
M10	MEMO 1	Memo	0	8 uppercase alphanumerics		0	0	0
	MEMO 2	Memo	0	8 uppercase alphanumerics		0	0	0
	MEMO 3	Memo	0	8 uppercase alphanumerics		0	0	0
M40	MEMO 4	Memo	0	8 uppercase alphanumerics		0	0	0
M50	MEMO 5	Memo	0	8 uppercase alphanumerics		0	0	0
M60	SELF CHECK	Self-diagnostic messages	_	Same as A60		0	0	0
Р	RECORD	History of the errors				0	0	0
	ERROR REC 1		0	Display the error		0	0	0
		One time before	0	Display the error		0	0	0
		Two time before	0	Display the error		0	0	0
		Three time before	0	Display the error		0	0	0
P60	SELF CHECK	Self-diagnostic	_	Same as A60		0	0	0
		messages	L	e measured. The display is always 0 N	<u> </u>	<u> </u>		L

*1: In case of Model EJA120A, static pressure cannot be measured. The display is always 0 MPa, but this is not a measured value.

*2: When Optional code /F1 is specified, substitute the value with 0.1.

*3: When Optional code /F1 is specified, substitute the value -5 with -2.5.

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8.3.2 Parameter Usage and Selection

Before describing the procedure for setting parameters, we present the following table showing how the parameters are used and in what case.

If the transmitter is turned off within 30 seconds after parameters have been set, the set data will not be stored and the terminal returns to previous settings.

Table 8.3.1 Parameter Usage and Selection

Setup Item	Description
Tag No. setup ▶ P.8-7	Sets the Tag No. (using 16 alphanumeric characters). Note: Up to 8 alphanumerics (upper case letters) can be used in the BT100.
Calibration range setup ▶ P.8-7	Sets the calibration range for 4 to 20 mA DC. Sets three data items: range unit, input value at 4 mA DC (LRV), and input value at 20 mA DC (HRV). Note: LRV and HRV can be specified with range value specifications up to 5 digits (excluding any decimal point) within the range of -32000 to 32000.
Damping time constant setup ► P.8-8	Adjusts the output response speed for 4 to 20 mA DC. Can be set in 9 increments from 0.2 to 64 s.
Output signal low cut mode setup ▶ P.8-9	Used mainly to stabilize output near 0% if output signal is the square root mode. Two modes are available: forcing output to 0% for input below a specific value, or changing to proportional output for input below a specific value.
Integral indicator scale range and unit setup ▶ P.8-9	Sets the following 5 types of integral indicator scale ranges and units: % scale indicator, user set scale indicator, alternate indication of user set scale and % scale, input pressure display, alternate indication of input pressure and % scale When using the user set scale, 4 types of data can be set: user set scale setting, unit (BT200 only), display value at 4 mA DC (LRV), and display value at 20 mA DC (HRV). Note: LRV and HRV can be specified with range value specifications up to 5 digits (excluding any decimal point) within the range of –19999 to 19999.
Unit setup for displayed temperature ► P.8-11	Sets a unit for temperatures displayed on the BT200.
Operation mode (normal/reverse signal) setup ▶ P.8-11	Reverses the direction for 4 to 20 mA DC output relative to input. Reverse mode is used for applications in which safety requires that output be driven toward 20 mA if input is lost.
Output status display/setup when a CPU failure ► P.8-11	Displays the status of 4 to 20 mA DC output when a CPU failure. The parameter of the standard unit is fixed to the high limit value.
Output status setup when a hardware error occurs ▶ P.8-11	Sets the status of the 4 to 20 mA DC output when an abnormal status is detected with the capsule or the amplifier as the result of self-diagnosis. One of the following statuses; last held, high limit, and low limit values, can be selected.
Range change (while applying actual inputs) ▶ P.8-12	Range for 4 to 20 mA DC signal is set with actual input applied. Sets 20 mA DC output precisely with respect to user's reference instrument output. Note that DPharp is calibrated with high accuracy before shipment, so span should be set using the normal range setup.
Zero point adjustment ▶ P.8-12	Adjusts zero point. This can be done either using the external zero-adjustment screw on the transmitteror using the BT200.
Test output (fixed current output) setup ► P.8-14	Used for loop checks. Output can be set freely from –5% to 110% in 1% steps.
User memo fields ▶ P.8-14	Allows user to enter up to 5 items of any desired text in up to 8 uppercase alphanumeric characters per item.

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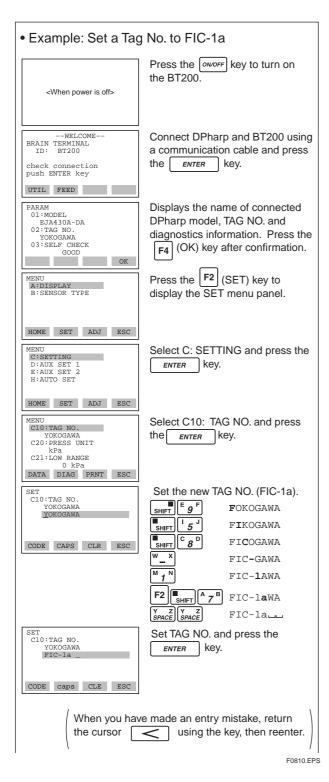
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8.3.3 Setting Parameters

Set or change the parameters as necessary. After completing these, do not fail to use the "DIAG" key to confirm that "GOOD" is displayed for the self-diagnostic result at **_60: SELF CHECK**.

(1) Tag No. Setup (C10: TAG NO)

Use the procedure below to change the Tag No. Up to 16 alphanumeric characters can be entered.



SET Cl0:TAG NO. VOKOGAWA FIC-la PRINTER OFF F2:PRINTER ON FEED POFF NO	This is the panel for confirming set data. The set data items flash. When all items have been confir- med, press the \boxed{ENTER} again. (To go back to the setting panel, press the $\boxed{F3}$ (NO) key.
SET Cl0:TAG NO. FIC-la	The DPharp TAG NO. was overwritten. Press the F4 (OK) key to
FEED NO OK PARAM Cl0:TAG NO. FIC-la C20:PRESS UNIT kPa C21:LOW RANGE 0 kPa DATA DIAG PRNT ESC	return to the parameter panel. Press the F3 (NO) key to return to the setting panel.

(2) Calibration Range Setup

a. Setting Calibration Range Unit (C20: PRESS UNIT)

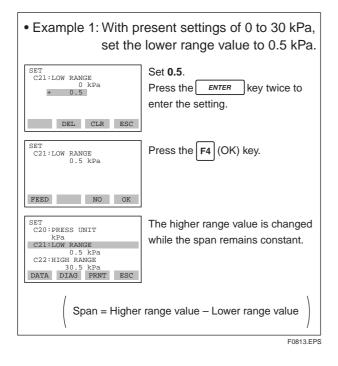
The unit is set at the factory before shipment if specified at the time of order. Follow the procedure below to change the unit.

SET C20:PRESS UNIT mmH20 < TOTR > < RPa > ESC Use the or variable of var	• Example: Change the unit from mmH₂O to kPa .		
Press the F4 (OK) key.	C20:PRESS UNIT mmH20 < mmWG > < mmHG > < Torr > < kPa >	key to select "kPa." Press the ENTER key twice	
mmAq mmWG mmHg Torr kPa MPa mbar bar gf/cm ² kgf/cm ² inH ₂ O inHg ftH ₂ O	C20:PRESS UNIT kPa	Press the F4 (OK) key.	
atm	mmH ₂ O mmAq mmWG mmHg Torr kPa mbar bar gf/cm ² kgf/cm ² inH ₂ O inHg ftH ₂ O psi	1 F0812 EPS	

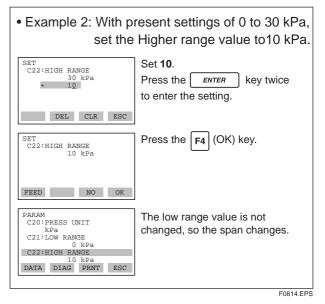
b. Setting Calibration Range Lower Range Value and Higher Range Value (C21: LOW RANGE, C22: HIGH RANGE)

These range values are set as specified in the order before the instrument is shipped. Follow the procedure below to change the range.

• The measurement span is determined by the high and low range limit values. In this instrument, changing the low range value also automatically changes the high range value, keeping the span constant.

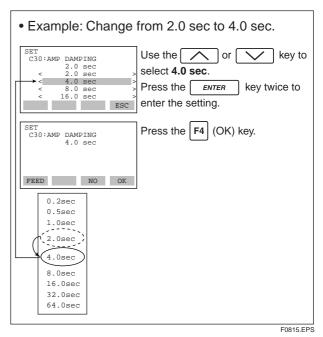


- Note, however, that changing the higher range value does not cause the lower range value to change. Thus, changing the higher range value also changes the span.
- Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of -32000 to 32000.



(3) Damping Time Constant Setup (C30: AMP DAMPING)

When the instrument is shipped, the damping time constant is set at 2.0 seconds. Follow the procedure below to change the time constant.



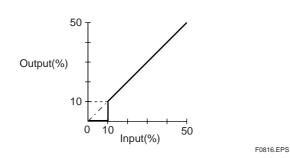
Note: The damping time constant set here is the damping time constant for the amplifier assembly. The damping time constant for the entire transmitter is the sum of the values for the amplifier assembly and for the capsule assembly. For the capsule assembly damping time constant (fixed), see the "General Specifications" found at the end of this manual. (See Chapter 10.)

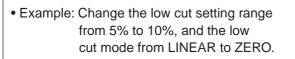
(4) Output Signal Low Cut Mode Setup (D10: LOW CUT, D11: LOW CUT MODE)

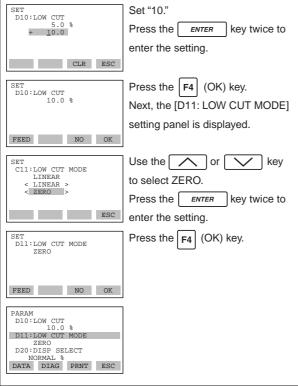
Low cut mode can be used to stabilize the output signal near the zero point. The low cut point can be set in a range from 0 to 20% of output. (Hysteresis of cut point: $\pm 1\%$)

Select "ZERO" as the low cut mode.

• LOW CUT mode ZERO at 10%







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(5) Integral Indicator Scale Setup

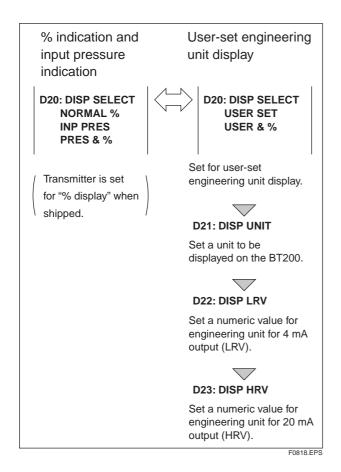
The following 5 displays are available for integral indicators.

D20: DISP SELECT and Display	Description and Related parameters
NORMAL %	Indicates -5 to 110% range depending on the Measurement range (C21, C22). A10:OUTPUT (%) 45.6 %
USER SET	Indicates values depending on the Engineering range (D22, D23). ^(Note 1) Units set using Engineering unit (D21) are not indicated. A11:ENGR.OUTPUT 20.0 M
USER & %	Indicates user set and % alternately in 3 second intervals. Al0:OUTPUT (%) 45.6 % All:ENGR. OUTPUT 20.0 M
INP PRES	Indicates input pressure. Indication limits –19999 to 19999. A40:INPUT 456 kPa
PRES & %	Indicates input pressure and % alternately in 3 second intervals. A10:OUTPUT (%) 45.6 % A40:INPUT 456 kPa

(Note 1) Scale range can be specified with range limit specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –19999 to 19999.

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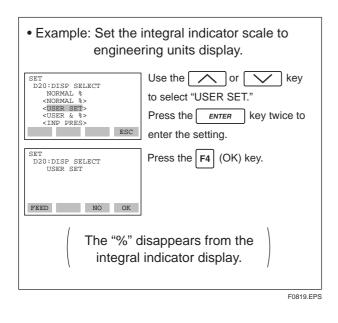
See (a.) through (c.) for each setting procedure.



a. Display Selection (D20: DISP SELECT)

Follow the instructions given to the below to change the range of integral indication scales.

When **USER SET** is selected, the user set values of integral indication and **A11: ENGR. OUTPUT** parameter are indicated.



b. Setting User-set Engineering Unit (D21: DISP UNIT)

This parameter allows entry of the engineering units to be displayed on the BT200. When the instrument is shipped, this is set as specified in the order.

Follow the procedure below to change this setting.

Since these units are not displayed on the integral indicator, use the adhesive labels provided. This parameter need not be set for % display.

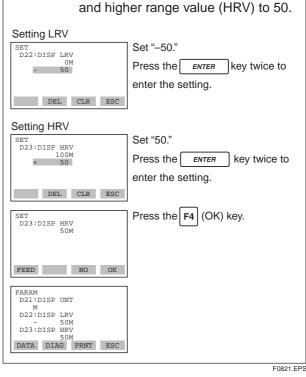
• Example: Set an engineering unit M .			
SET D21:DISP UNIT	Set "M."		
M	Press the ENTER key twice to		
	enter the setting.		
CODE CAPS CLR ESC			
SET D21:DISP UNIT M	Press the F4 (OK) key.		
FEED NO OK	E0820 ED		

c. Lower and Higher Range Value Setup in Engineering Unit (D22: DISP LRV, D23: DISP HRV)

These parameter items are used to set the lower and higher range values for the engineering unit display.

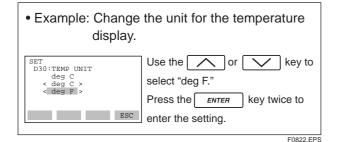
When the instrument is shipped, these are set as specified in the order. Follow the procedure below to change these settings. Note that these parameters need not be set for % display.

• Example: Set lower range value (LRV) to -50



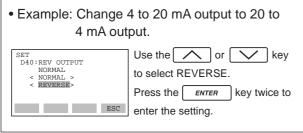
(6) Unit Setup for Displayed Temperature (D30: TEMP UNIT)

When the instrument is shipped, the temperature units are set to **degC**. Follow the procedure below to change this setting. Note that changing the unit here changes the unit for **A20: AMP TEMP** (amplifier temperature) and **A21: CAPSULE TEMP** (capsule temperature).



(7) Operation Mode Setup (D40: REV OUTPUT)

This parameter allows the direction of the 4 to 20 mA output to be reversed with respect to input. Follow the procedure below to make this change.



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(8) Output Status Display/Setup when a CPU Failure (D52: BURN OUT)

This parameter displays the status of 4 to 20 mA DC output if a CPU failure occurs. In case of a failure, communication is disabled.

Setting of HIGH or LOW is enabled. This is done with the pin (CN4) on the CPU assembly. See Chapter 3 for details.

Standard specifications

The parameter is set to HIGH. If a failure, the transmitter outputs the signal of 110% or higher. The parameter **D53: ERROR OUT** is set to HIGH from the factory.

Optional code/C1

The parameter is set to LOW. If a failure, output which is -5% or lower is generated. The parameter **D53: ERROR OUT** is set to LOW from the factory.

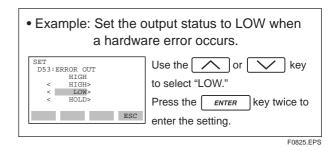
 Example: Standard specifications 				
D52: BURN OUT HIGH	pin (CN4) position: H			
Example: Optional code/C1				
D52: BURN OUT LOW	pin (CN4) position: L			
	E0824 EPS			

(9) Output Status Setup when a Hardware Error Occurs (D53: ERROR OUT)

This parameter allows the setting of the output status when a hardware error occurs. The following three selections are available.

- (a) HOLD; Outputs the last value held before the error occurred.
- (b) HIGH; Outputs an output of 110% when an error has occurred.
- (c) LOW; Outputs an output of -5% when an error has occurred.

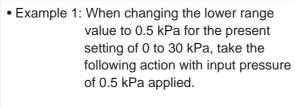
Note: A hardware error means CAP MODULE FAULT of Er.01 or AMP MODULE FAULT of Er. 02 which are shown in 8.5.2 "Errors and Countermeasures.")

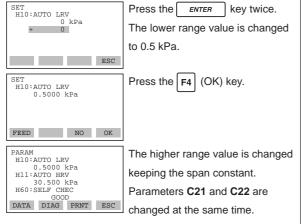


(10) Range Change while Applying Actual Inputs (H10: AUTO LRV, H11: AUTO HRV)

This feature allows the lower and higher range values to be set up automatically with the actual input applied. If the lower and higher range values are set, **C21: LOW RANGE** and **C22: HIGH RANGE** are changed at this same time.

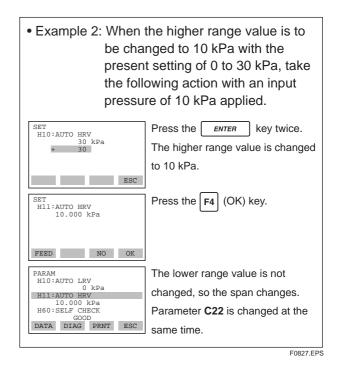
Follow the procedure in the figure below. The measurement span is determined by the higher and lower range values. Changing the lower range value results in the higher range value changing automatically, keeping the span constant.





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Note that changing the higher range value does not cause the lower range value to change but does change the span.



(11) Zero Point Adjustment (J10: ZERO ADJ, J11: ZERO DEV, J20: EXT ZERO ADJ)

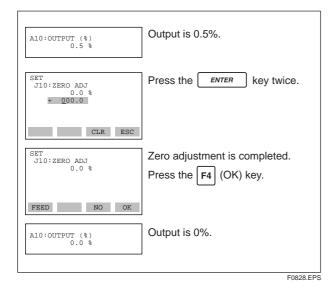
The DPharp supports several adjustment methods. Select the method best suited for the conditions of your application.

Note that output signal can be checked by displaying parameter **A10:OUTPUT (%)** on the BT200.

Adjustment Method	Description
Using the BT200	Set the present input to 0%. Adjust for 0% output at input level of 0%.
	Adjust output to the reference value obtained using other means.
	If the input level cannot easily be made 0% (because of tank level, etc.), adjust output to the reference value obtained using other means, such as a sight glass.
Using the external zero-adjustment screw ► P.8-14	Adjust zero point using the zero- adjustment screw on the transmitter. This permits zero adjustment without using the BT200. Accurately adjust the output current to 4 mA DC or other target output value using an ammeter that accuratly reads output currents.

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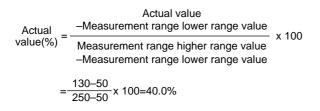
(a) Follow the procedure below when setting the present output to 0% (4 mA).



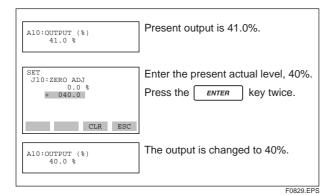
(b) In tank level measurement, if the actual level cannot be brought to zero for zero adjustment, then the output can be adjusted to correspond to the actual level obtained using another measuring instrument such as a glass gauge.

[Example]

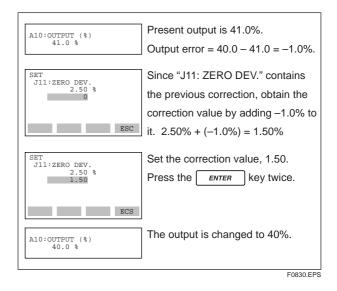
Measurement range: 50 to 250 kPa, Actual value: 130 kPa.



(b)-1 Follow the procedure below to use **J10: ZERO ADJ**.



(b)-2 Follow the procedure below to use **J11: ZERO DEV**.

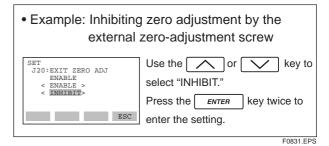


(c) Zero Point Adjustment Using the External Zero Adjustment Screw

• Enabling/inhibiting of zero point adjustment using the external zero-adjustment screw on the transmitter (J20: EXT ZERO ADJ)

Follow the procedure below to enable or inhibit zero point adjustment from the zero-adjustment screw on the transmitter.

This is set to "ENABLE" when the instrument is shipped.



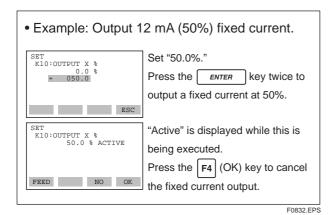
• Zero point adjustment using external zero-adjustment screw on the transmitter

Turn the zero-adjustment screw on the outside of the transmitter case using a slotted screwdriver. Turn the screw to the right to increase the zero point or to the left to decrease the zero output; the zero adjusts in increments of 0.01% of the range setting. Note that the amount of adjustment to the zero point changes according to the speed at which the screw is turned. To make fine adjustments, turn the screw slowly; to make coarse adjustments, turn the screw quickly.

Note: When a zero point adjustment has been made, do not turn off the transmitter less than 30 seconds after adjustment.

(12) Test Output Setup (K10: OUTPUT X%)

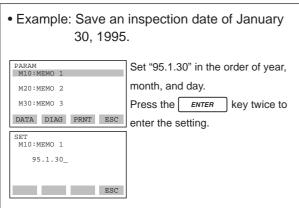
This feature can be used to output a fixed current from 3.2 mA (-5%) to 21.6 mA (110%) for loop checks.



- 1. Test output is held for approximately 10 minutes, and then released automatically after the time has elapsed. Even if the BT200 power supply is turned off or the communication cable is disconnected during test output, it is held for approximately 10 minutes.
- 2. Press the [F4] (OK) key to release test output immediately.

(13) User Memo Fields (M: MEMO)

This feature provides 5 user memo fields, each holding up to 8 alphanumeric characters. Up to 5 items such as inspection date, inspector, and other information can be saved in these fields.



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8.4 Displaying Data Using the BT200

8.4.1 Displaying Measured Data

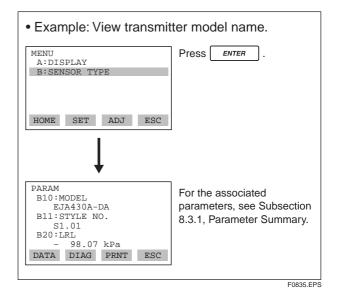
The BT200 can be used to display measured data.

The measured data is updated automatically every 7 seconds. In addition, the display can be updated to the present data value at any time by pressing the $\boxed{F1}$ (DATA) key. For parameters associated with the display of measured data, see Subsection 8.3.1, "Parameter Summary."

Example: Display of	butput.
MENU A:DISPLAY B:SENSOR TYPE	
HOME SET ADJ ESC	
PARAM A10:0UTPUT (%) XX.X % ← A11:ENGR.OUTPUT YY.Y % ← A20:AMP TEMP ZZ deg C ←	Display "A10: OUTPUT (%)."
DATA DIAG PRNT ESC	Data is updated automatically
PARAM communi Al0:OUTPUT (%)	at 7-second intervals.
All:ENGR.OUTPUT	
AZU-ANT IENP	ر ا
	F0834.EF

8.4.2 Display Transmitter Model and Specifications

The BT200 can be used to display the model and specifications of the transmitter.



8.5 Self-Diagnostics

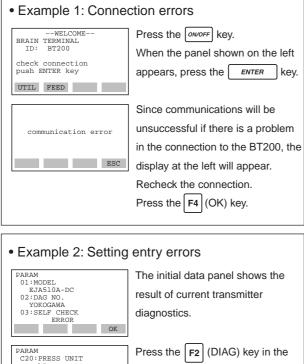
8.5.1 Checking for Problems

(1) Identifying Problems with BT200

The following four areas can be checked.

- (a) Whether connections are good.
- (b) Whether BT200 was properly operated.
- (c) Whether settings were properly entered.
- (d) History of the errors.

See examples below.



kPa C21:LOW RANGE 600 kPa C22:HIGH RANGE 600 kPa DATA DIAG PRNT ESC (C6)

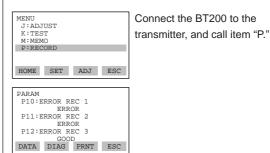
DIAG C60:SELF CHECK ERROR < ERROR > < ILLEGAL LRV > FEED PRNT ESC Press the F2 (DIAG) key in th parameter panel to go to the diagnostics panel

(C60: SELF CHECK).

An error message is displayed when an error occurs in the diagnostics panel.

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• Example 3: Checking the history of the errors



- P10: "ERROR REC 1" displays the last error.
- P11: "ERROR REC 2" displays the error one time before the last error occurred.
- P12: "ERROR REC 3" displays the error two times before the last error occurred.
- P13: "ERROR REC 4" displays the error three times before the last error occurred.

The history of up to four errors can be stored. When the 5th error has occurred, it is stored in "P10". The error stored in "P13" will be deleted, and then, the error in "P12" will be copied to "P13". In this sequence, the history of the most previously occurred error will be removed from memory. "GOOD" will be displayed if there was no previous error.

SET P10:ERROR REC 1 ERROR < ERROR < ILLEGAL LRV > < ILLEGAL HRV > ESC Select P10: ERROR REC1 and press the ENTER key to display the error message.						
<(a) SETUP PANEL>						
For the details of the me	essages listed belo	w, see Table				
8.5.1 Error Message Su	ummary.					
CAP MODULE FAULT	OVER TEMP (CAP)	ILLEGAL LRV				
AMP MODULE FAULT	OVER TEMP (AMP)	ILLEGAL HRV				
OUT OF RANGE C	OUT OF RANGE OVER OUTPUT ILLEGAL SPAN					
OUT OF SP RANGE OVER DISPLAY ZERO ADJ OVER						
Note 1: Press the ENTER key twice in the setting panel (panel 1) to clear all error message (P10 to P13) information. Note 2: After two hours from when an error occurs, the error message of that error will be recorded. Therefore, if you switch off the transmitter within two hours from when the error occurs, there is no history of that error stored in the transmitter, and this function is meaningless.						

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(2) Checking with Integral Indicator



If an error is detected in the self-diagnostic, an error number is displayed on the integral indicator. If there is more than one error, the error number changes at two-second intervals. See Table 8.5.1 regarding the error numbers.



Figure 8.5.1 Identifying Problems Using the Integral Indicator

8.5.2 Errors and Countermeasures

The table below shows a summary of error messages.

Table 8.5.1 Error Message Summary

Integral Indicator Display	dicator BT200 Display Cause		Output Operation during Error	Countermeasure	
None	GOOD				
	ERROR				
Er. 01	CAP MODULE FAULT	Capsule problem.*1	Outputs the signal (Hold, High, or Low) set with parameter D53.	Replace capsule.*2	
Er. 02	AMP MODULE FAULT	Amplifier problem.	Outputs the signal (Hold, High, or Low) set with parameter D53.	Replace amplifier.	
Er. 03	OUT OF RANGE	Input is outside measurement range limit of capsule.	Outputs high range limit value or low range limit value.	Check input.	
Er. 04	OUT OF SP RANGE	Static pressure exceeds specified range.*3	Displays present output.	Check line pressure (static pressure).	
Er. 05	OVER TEMP (CAP)	Capsule temperature is outside range (–50 to 130°C).	Displays present output.	Use heat insulation or make lagging to keep temperature within range.	
Er. 06	OVER TEMP (AMP)	Amplifier temperature is outside range (-50 to 95°C).	Displays present output.	Use heat insulation or make lagging to keep temperature within range.	
Er. 07	OVER OUTPUT	Output is outside high or low range limit value.	Outputs high or low range limit value.	Check input and range setting, and change them as needed.	
Er. 08	OVER DISPLAY	Displayed value is outside high or low range limit value.	Displays high or low range limit value.	Check input and display conditions and modify them as needed.	
Er. 09	ILLEGAL LRV	LRV is outside setting range.	Holds output immediately before error occurrence.	Check LRV and modify as needed.	
Er. 10	ILLEGAL HRV	HRV is outside setting range.	Holds output immediately before error occurrence.	Check HRV and modify as needed.	
Er. 11	ILLEGAL SPAN	SPAN is outside setting range.	Holds output immediately before error occurrence.	Check SPAN and change as needed.	
Er. 12	ZERO ADJ OVER	Zero adjustment is too large.	Displays present output.	Readjust zero point.	

*1: For Model EJA510A and EJA530A, this error code appears when an illegal overpressure is applied to the pressure sensor in addition to the capsule problem. The Er. 01 will remain even if the normal input pressure is regained.

*2: For Model EJA510A and EJA530A, restart the power to the transmitter. Then if no error code appears, perform necessary adjustments such as zero-adjustment to continue the operation. If the error code still exists, replace the capsule assembly.

*3: For Model EJA120A, static pressure cannot be measured. The display is always 0 MPa, but this is not a measured value. T0810 .EPS

9.1 Overview

Since the accumulated process fluid may be toxic or otherwise harmful, take appropriate care to avoid contact with the body, or inhalation of vapors during draining condensate or venting gas in transmitter pressure-detector section and even after dismounting the instrument from the process line for maintenance.

Maintenance of the transmitter is easy due to its modular construction. This chapter describes the procedures for calibration, adjustment, and the disassembly and reassembly procedures required for component replacement.

Since the transmitters are precision instruments, carefully and thoroughly read the following sections for proper handling during maintenance.

- As a rule, maintenance of this transmitter should be implemented in a maintenance service shop where the necessary tools are provided.
- The CPU assembly contains sensitive parts that may be damaged by static electricity.
 Exercise care so as not to directly touch the electronic parts or circuit patterns on the board, for example, by preventing static electrification by using grounded wrist straps when handling the assembly. Also take precautions such as placing a removed CPU assembly into a bag with an antistatic coating.

9.2 Calibration Instruments Selection

Table 9.2.1 shows the instruments required for calibration. Select instruments that will enable the transmitter to be calibrated or adjusted to the required accuracy.

The calibration instruments should be handled carefully so as to maintain the specified accuracy.

9.3 Calibration

Use the procedure below to check instrument operation and accuracy during periodic maintenance or troubleshooting.

 Connect the instruments as shown in Figure 9.3.1 and warm up the instruments for at least five minutes.

- To adjust the transmitter for highest accuracy, make adjustments with the power supply voltage and load resistance including leadwire resistances set close to the conditions under which the transmitter is installed.
- If the measurement range 0% point is 0 kPa or shifted in the positive direction (suppressed zero), the reference pressure should be applied as shown in the figure.

If the measurement range 0% point is shifted in the negative direction (elevated zero), the reference pressure should be applied using a vacuum pump.

2) Apply reference pressures of 0%, 50%, and 100% of the measurement range to the transmitter. Calculate the errors (differences between digital voltmeter readings and reference pressures) as the pressure is increased from 0% to 100% and is decreased from 100% to 0%, and confirm that the errors are within the required accuracy.

Table 9.2.1 Instruments Required for Calibration

Name	Yokogawa-recommended Instrument	Remarks
Power supply	Model SDBT or SDBS distributor	4 to 20 mA DC signal
Load	Model 2792 standard resistor [250 Ω ±0.005%, 3 W]	
resistor	Load adjustment resistor [100 Ω ±1%, 1 W]	
Voltmeter	Model 2501 A digital multimeter Accuracy (10V DC range): ±(0.002% of rdg + 1 dgt)	
Digital manometer	Model MT110, MT120 precision digital manometer 1) For 10 kPa class Accuracy: $\pm (0.015\%$ of rdg + 0.015% of F.S.) for 0 to 10 kPa $\pm (0.2\%$ of rdg + 0.1% of F.S.) for -10 to 0 kPa 2) For 130 kPa class Accuracy: $\pm 0.02\%$ of rdg for 25 to 130 kPa ± 5 digits for 0 to 25 kPa $\pm (0.2\%$ of rdg + 0.1% of F.S.) for -80 to 0 kPa 3) For 700 kPa class Accuracy: $\pm (0.02\%$ of rdg + 3digits) for 100 to 700 kPa ± 5 digits for 0 to 100 kPa ± 5 digits for 0 to 100 kPa $\pm (0.2\%$ of rdg + 0.1% of F.S.) for 0 to 700 kPa ± 5 digits	Select a manometer having a pressure range close to that of the transmitter.
Pressure	Model 2657 pneumatic pressure standard for 200 kPa {2 kgf/cm ² }, 25 kPa {2500 mmH ₂ O} Accuracy: $\pm 0.05\%$ of F.S. or $\pm 0.1\%$ setting (whichever is greater)	Requires air pressure supply.
generator	Dead weight gauge tester 25 kPa {2500mmH ₂ O} Accuracy: $\pm 0.03\%$ of setting	Select the one having a pressure range close to that of the transmitter.
Pressure source	Model 6919 pressure regulator (pressure pump) Pressure range: 0 to 133 kPa {1000 mmHg}	Prepare the vacuum pump for negative pressure ranges.

Note: The above table contains the instruments capable of performing calibration to the 0.2% level. Since special maintenance and management procedures involving traceability of each instrument to higher-level standards are required for calibration to the 0.1% level, there are difficulties in calibration to this level in the field. For calibration to the 0.1% level, contact Yokogawa representatives from which the instrument was purchased or the nearest Yokogawa office.

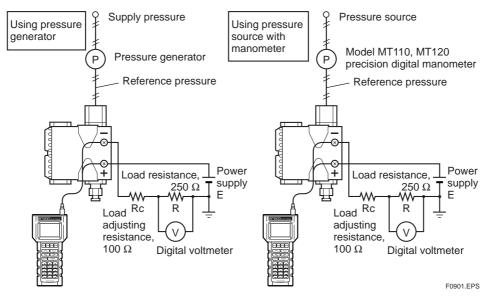


Figure 9.3.1 Instrument Connections

9.4 Disassembly and Reassembly

This section describes procedures for disassembly and reassembly for maintenance and component replacement.

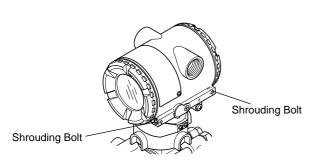
Always turn OFF power and shut off and release pressures before disassembly. Use proper tools for all operations. Table 9.4.1 shows the tools required.

ΤοοΙ	Quantity	Remarks
Phillips screwdriver	1	JIS B4633, No. 2
Slotted screwdriver	1	
Allen wrenches	2	JIS B4648 One each, nominal 3 and 5 mm Allen wrenches
Wrench	1	Width across flats, 17 mm
Torque wrench	1	
Adjustable wrench	1	
Socket wrench	1	Width across flats, 16 mm
Socket driver	1	Width across flats, 5.5 mm
Tweezers	1	T0902.EPS

Precautions for CENELEC and SAA Flameproof Type Transmitters

- Flameproof type transmitters must be, as a rule, removed to a non-hazardous area for maintenance and be disassembled and reassembled to the original state.
- On the flameproof type transmitters the two covers are locked, each by an Allen head bolt (shrouding bolt). When a shrouding bolt is driven clockwise by an Allen wrench, it is going in and cover lock is released, and then the cover can be opened by hand.

When a cover is closed it should be locked by a shrouding bolt without fail. Tighten the shrouding bolt to a torque of $0.7 \text{ N}\cdot\text{m}$.



9.4.1 Replacing the Integral Indicator

Cautions for Flameproof Type Transmitters

Users are prohibited by law from modifying the construction of a flameproof type transmitter. This would invalidate the agency approval and the transmitter's use in such rated area. Thus the user is prohibited from using a flame-proof type transmitter with its integral indicator removed, or from adding an integral indicator to a transmitter. If such modification is absolutely required, contact Yokogawa.

This subsection describes the procedure for replacing an integral indicator. (See Figure 9.4.1)

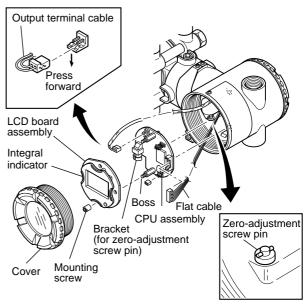
Removing the Integral Indicator

- 1) Remove the cover.
- 2) Supporting the integral indicator by hand, loosen its two mounting screws.
- 3) Dismount the LCD board assembly from the CPU assembly.

When doing this, carefully pull the LCD board assembly straight forward so as not to damage the connector pins between it and the CPU assembly.

Attaching the Integral Indicator

- 1) Align both the LCD board assembly and CPU assembly connectors and engage them.
- 2) Insert and tighten the two mounting screws.
- 3) Replace the cover.



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Figure 9.4.1 Removing and Attaching LCD Board Assembly and CPU Assembly

Figure 9.4 Shrouding Bolts

9.4.2 Replacing the CPU Board Assembly

This subsection describes the procedure for replacing the CPU assembly. (See Figure 9.4.1)

Removing the CPU Assembly

- 1) Remove the cover. If an integral indicator is mounted, refer to Subsection 9.4.1 and remove the indicator.
- 2) Turn the zero-adjustment screw to the position (where the screw head slot is horizontal) as shown in Figure 9.4.1.
- 3) Disconnect the output terminal cable (cable with brown connector at the end). When doing this, lightly press the side of the CPU assembly connector and pull the cable connector to disengage.
- 4) Use a socket driver (width across flats, 5.5mm) to loosen the two bosses.
- 5) Carefully pull the CPU assembly straight forward to remove it.
- 6) Disconnect the flat cable (cable with black connector at the end) that connects the CPU assembly and the capsule.

NOTE

Be careful not to apply excessive force to the CPU assembly when removing it.

Mounting the CPU Assembly

- 1) Connect the flat cable (with black connector) between the CPU assembly and the capsule.
- 2) Connect the output terminal cable (with brown connector).



Make certain that the cables are free of pinching between the case and the CPU assembly edge.

- 3) Align and engage the zero-adjustment screw pin with the groove on the bracket on the CPU assembly. Then insert the CPU board assembly straight onto the post in the amplifier case.
- Tighten the two bosses. If the transmitter is equipped with an integral indicator, refer to Subsection 9.4.1 to mount the indicator-



Confirm that the zero-adjustment screw pin is placed properly in the groove on the bracket prior to tightening the two bosses. If it is not, the zero-adjustment mechanism will be damaged.

5) Replace the cover.

9.4.3 Cleaning and Replacing the Capsule Assembly

This subsection describes the procedures for cleaning and replacing the capsule assembly. (See Figure 9.4.2.)

Cautions for Flameproof Type Transmitters

Users are prohibited by law from modifying the construction of a flameproof type transmitter. If you wish to replace the capsule assembly with one of a different measurement range, contact Yokogawa.

The user is permitted, however, to replace a capsule assembly with another of the same measurement range. When doing so, be sure to observe the following.

- The replacement capsule assembly must have the same part number as the one being replaced.
- The section connecting the transmitter and capsule assembly is a critical element in preservation of flameproof performance, and must be checked to verify that it is free of dents, scratches, and other defects.
- After completing maintenance, be sure to securely tighten the Allen screws that fasten the transmitter section and pressure-detector section together.

Removing the Capsule Assembly

IMPORTANT

Exercise care as follows when cleaning the capsule assembly.

- Handle the capsule assembly with care, and be especially careful not to damage or distort the diaphragms that contact the process fluid.
- Do not use a chlorinated or acidic solution for cleaning.
- Rinse thoroughly with clean water after cleaning.
- 1) Remove the CPU assembly as shown in Subsection 9.4.2.
- 2) Remove the two Allen screws that connect the transmitter section and pressure-detector section.
- 3) Separate the transmitter section and pressuredetector section.
- 4) Remove the nuts from the four flange bolts.
- 5) Hold the capsule assembly by hand and remove the cover flange.
- 6) Remove the capsule assembly.
- 7) Clean the capsule assembly or replace with a new one.

Reassembling the Capsule Assembly

 Insert the capsule assembly between the flange bolts, paying close attention to the relative positions of the H (high pressure side) and L (low pressure side) marks on the capsule assembly.

Replace the two capsule gaskets with new gaskets.

2) Install the cover flange on the high pressure side, and use a torque wrench to tighten the four nuts uniformly to a torque shown below.

Model EJA310A EJA430A		EJA430A	EJA	440A
WOUEI	LJAJIDA	EJA430A	C capsule	D capsule
Torque(N·m) {kgf·m}	39{4}		147 {15}	206 {21}

- 3) After the pressure-detector section has been reassembled, a leak test must be performed to verify that there are no pressure leaks.
- 4) Reattach the transmitter section to the pressuredetector section.
- 5) Tighten the two Allen screws. (Tighten the screws to a torque of 5 N·m)
- 6) Install the CPU assembly according to Subsection 9.4.2.
- 7) After completing reassembly, adjust the zero point and recheck the parameters.

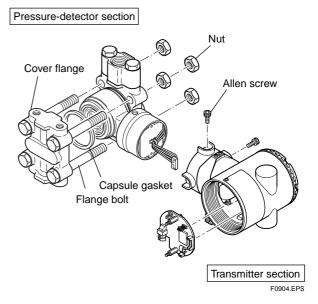


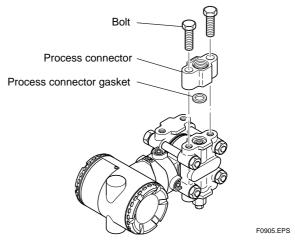
Figure 9.4.2 Removing and Mounting the Pressuredetector Section

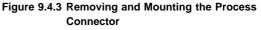
9.4.4 Replacing the Process Connector Gaskets

This subsection describes process connector gasket replacement. (See Figure 9.4.3.)

- (a) Loosen the two bolts, and remove the process connectors.
- (b) Replace the process connector gaskets.
- (c) Remount the process connectors. Tighten the bolts securely and uniformly to a torque shown below, and verify that there are no pressure leaks.

Model	EJA310A	EJA430A	EJA	140A
woder	EJAJIUA		C capsule	D capsule
Torque(N·m) {kgf·m}	39 to 49 {4 to 5}		49 to 59 {5 to 6}	





9.5 Troubleshooting

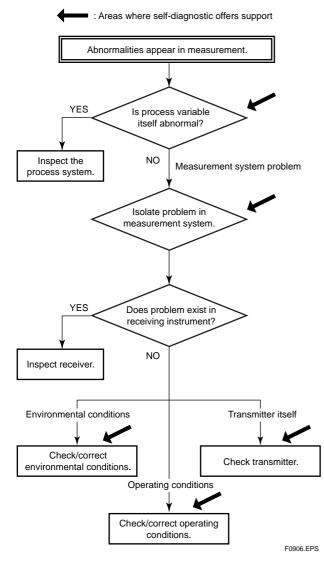
If any abnormality appears in the measured values, use the troubleshooting flow chart below to isolate and remedy the problem. Since some problems have complex causes, these flow charts may not identify all. If you have difficulty isolating or correcting a problem, contact Yokogawa service personnel.

9.5.1 Basic Troubleshooting

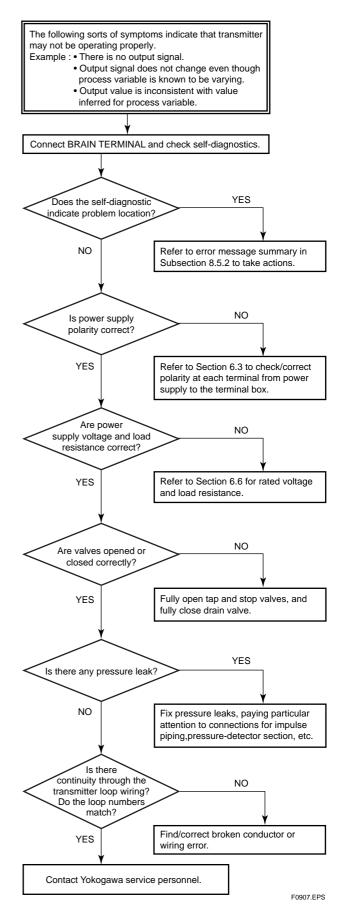
First determine whether the process variable is actually abnormal or a problem exists in the measurement system.

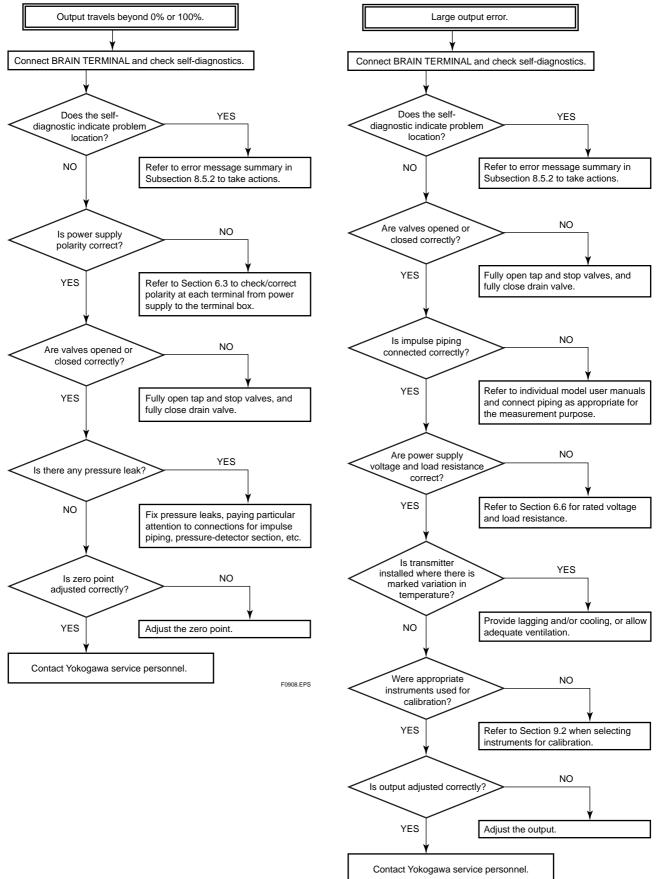
If the problem is in the measurement system, isolate the problem and decide what corrective action to take.

This transmitter is equipped with a self-diagnostic function which will be useful in troubleshooting; see Section 8.5 for information on using this function.



9.5.2 Troubleshooting Flow Charts





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10. GENERAL SPECIFICATIONS

10.1 Standard Specifications

Refer to IM 1C22T2-01E for Fieldbus communication type marked with " \diamond ".

Performance Specifications

See General Specifications sheet, GS 1C21D1-E, GS 1C21E1-E, and GS 1C21E2-E.

Functional Specifications

Span & Range Limits

EJA310A*:

	easurement Span and Range	MPa	psi (/D1)	mbar (/D3)	mmHg (/D4)
L	Span	0.67 to 10 kPa	2.67 to 40 inH ₂ O	6.7 to 100	5 to 75
	Range	0 to 10 kPa	0 to 40 inH ₂ O	0 to 100	0 to 75
м	Span	1.3 to 130 kPa	0.38 to 38 inHg	13 to 1300	9.6 to 960
	Range	0 to 130 kPa	0 to 38 inHg	0 to 1300	0 to 960
	Span	0.03 to 3	4.3 to 430	0.3 to 30 bar	0.3 to 30 kgf/cm ²
A	Range	0 to 3	0 to 430	0 to 30 bar	0 to 30 kgf/cm ²
	Range	0 to 3	0 to 430	0 to 30 bar	

* The above units are in absolute terms.

EJA430A:

Measurement Span and Range		MPa	psi (/D1)	bar (/D3)	kgf/cm ² (/D4)		
A	Span	0.03 to 3	4.3 to 430	0.3 to 30	0.3 to 30		
	Range	–0.1 to 3	-15 to 430	-1 to 30	-1 to 30		
Р	Span	0.14 to 14	20 to 2000	1.4 to 140	1.4 to 140		
В	Range	-0.1 to 14	-15 to 2000	-1 to 140	-1 to 140		
	T1002.EPS						

EJA440A:

Measurement Span and Range		MPa	psi (/D1)	bar (/D3)	kgf/cm ² (/D4)		
с	Span	5 to 32	720 to 4500	50 to 320	50 to 320		
	Range	-0.1 to 32	-15 to 4500	-1 to 320	-1 to 320		
	Span	5 to 50	720 to 7200	50 to 500	50 to 500		
D	Range	-0.1 to 50	-15 to 7200	-1 to 500	-1 to 500		
	T1003.EPS						

Zero Adjustment Limits:

Zero can be fully elevated or suppressed, within the Lower and Upper Range Limits of the capsule.

External Zero Adjustment "�":

External zero is continuously adjustable with 0.01% incremental resolution of span. Span may be adjusted locally using the digital indicator with range switch.

Output "�":

Two wire 4 to 20 mA DC output with digital communications, linear or square root programmable. BRAIN or HART FSK protocol are superimposed on the 4 to 20 mA signal.

Failure Alarm:

Output status at CPU failure and hardware error; Up-scale: 110%, 21.6 mA DC or more(standard) Down-scale: -5%, 3.2 mA DC Note: Applicable for Output signal code D and E

Damping Time Constant (1st order):

The sum of the amplifier and capsule damping time constant must be used for the overall time constant. Amp damping time constant is adjustable from 0.2 to 64 seconds.

Capsule (Silicone Oil)	L, M, A, B, C, and D		
Time Constant (approx. sec)	0.2		
	T1004 EPS		

Ambient Temperature Limits:

* Safety approval codes may affect limits. -40 to 85°C (-40 to 185°F), 20 to 80°C (-22 to 176°F) with LCD Display

–30 to 80°C (–22 to $176^\circ\text{F})$ with LCD Display

Process Temperature Limits:

 * Safety approval codes may affect limits. Capsule M, A, B, C and D
 -40 to 120°C (-40 to 248°F)
 Capsule L for EJA310A
 -40 to 100°C (-40 to 212°F)

Maximum Overpressure:

See General Specifications sheet.

Working Pressure Limits (Silicone Oil)

Maximum Pressure Limit:

See 'Model and Suffix Codes.'

Minimum Pressure Limit:

Pressure
See Figure 1.
See GS 1C21E1-E
See GS 1C21E2-E

Installation

Supply & Load Requirements " \diamond ":

* Safety approvals can affect electrical requirements. See Section 6.6, 'Power Supply Voltage and Load Resistance.'

EMC Conformity Standards: CE, CN200

For EMI (Emission): EN55011, AS/NZS 2064 1/2 For EMS (Immunity): EN50082-2

Communication Requirements "�": BRAIN

Communication Distance;

Up to 2 km (1.25 miles) when using CEV polyethylene-insulated PVC-sheathed cables. Communication distance varies depending on type of cable used.

Load Capacitance;

0.22 µF or less (see note)

Load Inductance;

3.3 mH or less (see note)

Input Impedance of communicating device;

10 k Ω or more at 2.4 kHz.

Note: For general-use and Flameproof type. For Intrinsically safe type, please refer to 'Optional Specifications.'

HART

Communication Distance;

Up to 1.5 km (1 mile) when using multiple twisted pair cables. Communication distance varies depending on type of cable used. Use the following formula to determine cable length for specific applications:

$$L = \frac{65 \times 10^6}{(R \times C)} - \frac{(C_f + 10,000)}{C}$$

Where:

L = length in meters or feet

R = resistance in Ω (including barrier resistance)

C = cable capacitance in pF/m or pF/ft

C_f = maximum shunt capacitance of receiving devices in pF/m or pF/ft

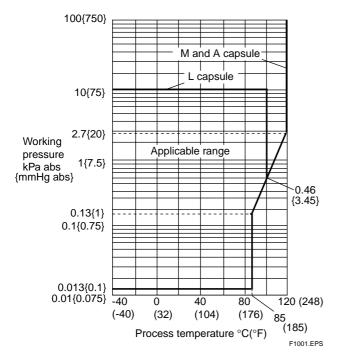


Figure 1. Working Pressure and Process Temperature

Physical Specifications
Wetted Parts Materials:
Diaphragm, Cover flange, Process connector and
Drain/Vent Plug;
See 'Model and Suffix Codes'
Capsule Gasket;
Teflon-coated SUS316L
Process Connector Gasket:
PTFE Teflon (EJA310A and EJA430A)
Fluorinated Rubber (EJA310A and EJA430A with
Optional code /N2 and /N3 and EJA440A with
Capsule code C)
Glass reinforced Teflon (EJA440A with Capsule
code D)
Non-wetted Parts Materials:
Bolting;
SCM435, SUS630, or SUH660
Housing;
Low copper cast-aluminum alloy with polyurethane
paint (Munsell 0.6GY3.1/2.0)
Enclosure Classification;
JIS C0920 immersion proof (equivalent to NEMA
4X and IEC IP67)
Cover O-rings;
Buna-N
Data plate and tag;
SUS304
Fill Fluid;
Silicone or Fluorinated oil (optional)
Weight:
3.9 kg (8.6 lbs) without mounting bracket or
process connector (EJA430A)
Connections:
Poter to the 'Model and Suffix Codes' to specify

Refer to the 'Model and Suffix Codes' to specify the process and electrical connection type.

< Settings When Shipped > "⁽)"

Tag Number	As specified in order *1
Output Mode	'Linear'
Display Mode	'Linear'
Operation Mode	'Normal' unless otherwise specified in order
Damping Time Constant	'2 sec.'
Calibration Range Lower Range Value	As specified in order
Calibration Range Higher Range Value	As specified in order
Calibration Range Units ^{*2}	Selected from mmH ₂ O, mmAq, mmWG, mmHg, Pa, hPa, kPa, MPa, mbar, bar, gf/cm ² , kgf/cm ² , inH ₂ O, inHg, ftH ₂ O, or psi. (Only one unit can be specified)
	T1005.EPS

*1: Up to 16 alphanumeric characters (including - and) will be entered in the amplifier memory.

*2: The units are in absolute terms for EJA310A, and Torr, psia, or atm is also available.

10.2 Model and Suffix Codes

• Model EJA310A

Model Suffix Codes			Description			
EJA310A			Absolute pressure transmitter			
Output Signal	-		4 to 20 mA DC with digital communication (BRAIN protocol)			
		(Note 1)	4 to 20 mA DC with digital communication (HART protocol)			
	(Note 4)	Digital con	nmunication (FOU	NDATION Fieldbus	protocol)	
Measurement span	L		0.67 to 10	kPa {5 to 75 mmH	g}	
(capsule)	M · · · · ·			kPa {9.6 to 960 m		
	A			/Pa {0.3 to 30 kgf/		
Wetted parts materia	ıl 🔤		[Body] (Not	e 3) [Capsule	e] [Vent	plug]
	s		SCS14A	SUS316	L ^(Note 2) SUS3	316
Process connections	0		without pro	ocess connector (F	Rc1/4 female on the	cover flanges)
	1		with Rc1/4	female process co	onnector	
			with Rc1/2	female process co	onnector	
	-			PT female process		
	4 · · · ·			PT female process		
	5 · · · ·		without pro	,	/4 NPT female on th	ne cover flanges)
Bolts and nuts mater	ial				orking pressure]	
				(L capsule)	(M capsule)	(A capsule)
	A · ·	• • • • • • • • • • • • • • •	SCM435	10 kPa abs	130 kPa abs	3 MPa abs
			0110000		{960 mmHg abs}	
	B··		SUS630	10 kPa abs	130 kPa abs	3 MPa abs
				{75 mmHg abs} 10 kPa abs	{960 mmHg abs}	
	C		SUH660		130 kPa abs {960 mmHg abs}	3 MPa abs
la stalla Cara			Vortical im			
Installation -2						
	-					ire, process connector upside
	-					ire, process connector downside
					e, right side high pre-	
					e, left side high pres	
Electrical connection	0		G1/2 fema	le, one electrical c	onnection	
	2			-	al connections witho	ut blind plug
	3		Pg 13.5 female, two electrical connections without blind plug			
	4		M20 female, two electrical connections without blind plug			
	5		G1/2 fema	le, two electrical c	onnections and a bli	nd plug
	7		1/2 NPT fe	male, two electrica	al connections and a	a blind plug
	8		Pg 13.5 female, two electrical connections and a blind plug			
	9 -	• • • • • • • • • • • • • • • •	M20 female, two electrical connections and a blind plug			
Integral indicator	Integral indicator D · · · · · ·		Digital indicator			
	E	Ε	Digital indi	cator with the rang	e setting switch	
N		(None)				
Mounting bracket A		SECC Car	bon steel	2-inch pipe mount	• • • •	
		B · · · · · · · ·	SUS304		2-inch pipe mount	
		C · · · · · · · ·	SECC Car	bon steel	2-inch pipe mount	
		D · · · · · · · · ·	SUS304		2-inch pipe mount	ing (L type)
Optional codes		N • • • • • • • • • • • • • • • • • • •	(None) /□ Option	al constitution		
optional codes				al specification		T1006.EPS

Example: EJA310A-DMS5A-92NN/

Note 1: Refer to GS 1C22T1-E for HART Protocol version.

Note 2: Diaphragm; Hastelloy C-276. Other wetted parts materials; SUS316L.

Note 3: Body; Material of cover flanges and process connectors.

Note 4: Refer to GS 1C22T2-E for Fieldbus communication.

Model EJA430A

Model	S	uffix Codes		De	escription	
EJA430A			Gauge pressure transmitter			
Output Signal	-		4 to 20 mA DC with digital		ication (BRAIN protocol)	
1 0			4 to 20 mA DC with digital			
	-F · · · · ·	(Note 5)	Digital communication (FOUNDATION Fieldbus protocol)			
Measurement	A · · · ·		0.03 to 3 MPa{0.3 to 30 kg	Jf/cm ² }		
span(capsule) B			0.14 to 14 MPa{1.4 to 140			
Wetted parts mate	rial		[Body] (Note 4)		[Capsule]	[Vent plug]
			SCS14A		SUS316L (Note 2)	SUS316
	н		SCS14A		Hastelloy C-276 (Note 3)	SUS316
	м··		SCS14A		Monel (Note 3)	SUS316
	Т		SCS14A		Tantalum (Note 3)	SUS316
	A · · ·		Hastelloy C-276 equivalen	t (Note 6)	Hastelloy C-276 (Note 3)	Hastelloy C-276
	D · · ·		Hastelloy C-276 equivalen	t (Note 6)	Tantalum (Note 3)	Hastelloy C-276
	В		Monel equivalent (Note 7)		Monel	Monel
Process connectio	n 0.		without process connector	(Rc1/4 fe	emale on the cover flange	es)
	1.		with Rc1/4 female process		-	
	2.		with Rc1/2 female process	connecto	or	
	3 .		with 1/4 NPT female process connector			
	4 .		with 1/2 NPT female process connector			
	5 -		without process connector (1/4 NPT female on the cover flanges)			
Bolts and nuts mat	erial		[Maximum working pressure]			
			(A capsule	e)	(B capsule)	
	A		SCM435 3 MPa {30	kgf/cm ² }	14 MPa {140 kgf/	cm ² }
	В		SUS630 3 MPa {30	kgf/cm ² }	14 MPa {140 kgf/	cm ² }
C			SUH660 3 MPa {30 kgf/cm ² } 14 MPa {140 kgf/cm ² }			
Installation		-2	Vertical impulse piping typ	e, right si	de high pressure, proces	s connector upside
		-3	Vertical impulse piping type, right side high pressure, process connector downside			
		-6 • • • • • • • • • • • • • • • • • • •	Vertical impulse piping typ	e, left sid	e high pressure, process	connector upside
		-7 • • • • • • • • • • • • • • • • • • •	Vertical impulse piping typ	e, left sid	e high pressure, process	connector downside
		-8	Horizontal impulse piping type, right side high pressure			
		-9	Horizontal impulse piping type, left side high pressure			
Electrical connection	on	0 · · · · · · · · · · · · · · · · ·	G1/2 female, one electrica	l connect	ion	
		2 · · · · · · · · · · · · · · · ·	1/2 NPT female, two electr	rical conn	ections without blind plug	J
		3 · · · · · · · · · · · · · · · · ·				
		4 • • • • • • • • • • • • • • • • • • •				
		5 • • • • • • • • • • • • • • • • • • •				
			1/2 NPT female, two electrical connections and a blind plug			
		8 · · · · · · · · · · · · · · · · · · ·	Pg 13.5 female, two electrical connections and a blind plug			
		9 · · · · · · · · · · · · · · ·	• M20 female, two electrical connections and a blind plug			
Integral indicator		D · · · · · · · · · · · ·	Digital indicator			
-		E	Digital indicator with the ra	inge settii	ng switch	
N · · · · · · · · ·			(None)			
Mounting bracket		A	SECC Carbon steel	2-inch p	ipe mounting (flat type)	
-		В				
		c	SECC Carbon steel	2-inch p	ipe mounting (L type)	
		D	SUS304	2-inch p	ipe mounting (L type)	
		1	(N1)			
		N · · · · · · · · · · · · · ·	(None)			

Example: EJA430A-DAS5A-92NN/

Note 1: Refer to GS 1C22T1-E for HART Protocol version.

Note 2: Diaphragm; Hastelloy C-276. Other wetted parts materials; SUS316L.

Note 3: Diaphragm and other wetted parts.

Note 4: Body; Material of cover flanges and process connectors. Material of cover to atmosphere; SCS14A.

Note 5: Refer to GS 1C22T2-E for Fieldbus communication.

Note 6: Indicated material is equivalent to ASTM CW-12MW.

Note 7: Indicated material is equivalent to ASTM M35-2.

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Model EJA440A

Model	Suffix Codes	Description		
EJA440A		Gauge pressure transmitter		
Output Signal	-D · · · · · · · · · · · · · · · · · · ·	4 to 20 mA DC with digital communication (BRAIN protocol)		
	-E · · · · · · · · · · · · · · · · · · ·	4 to 20 mA DC with digital communication (HART protocol)		
	-F · · · · · · · · · · · · · · · · · · ·	Digital communication (FOUNDATION Fieldbus protocol)		
Measurement	C	5 to 32 MPa {50 to 320 kgf/cm ² }		
span(capsule)	D	5 to 50 MPa {50 to 500 kgf/cm ² }		
Wetted parts mater	rial	[Body] (Note 3) [Capsule] [Vent plug]		
	S · · · · · · · · · · · · · · · · · · ·	SUS316 SUS316L (Note 2) SUS316		
Process connection	n 0	without process connector (Rc1/4 female on the cover flange)		
		with Rc1/4 female process connector		
	2	with Rc1/2 female process connector		
	3	with 1/4 NPT female process connector (Note 5)		
	4	with 1/2 NPT female process connector (Note 5)		
	5	without process connector (1/4 NPT female on the cover flanges)		
Bolts and nuts mate	erial	[Maximum working pressure]		
		[C Capsule] [D Capsule]		
	A	SCM435 32 MPa {320 kgf/cm ² } 50 MPa {500 kgf/cm ² }		
	B	SUS630 32 MPa {320 kgf/cm ² } 50 MPa {500 kgf/cm ² }		
Installation		SUH660 32 MPa {320 kgf/cm ² } 50 MPa {500 kgf/cm ² }		
	-2	Vertical impulse piping type, right side high pressure, process connector upside		
	-3	Vertical impulse piping type, right side high pressure, process connector downsid		
	-6	Vertical impulse piping type, left side high pressure, process connector upside		
	-7	Vertical impulse piping type, left side high pressure, process connector downside		
	-8	Horizontal impulse piping type, right side high pressure		
Electrical connection	-	Horizontal impulse piping type, left side high pressure		
	0	G1/2 female, one electrical connection		
	2	1/2 NPT female, two electrical connections without blind plug		
	3	Pg 13.5 female, two electrical connections without blind plug		
	4	M20 female, two electrical connections without blind plug		
	5	G1/2 female, two electrical connections and a blind plug		
	7	1/2 NPT female, two electrical connections and a blind plug		
	8	Pg 13.5 female, two electrical connections and a blind plug		
Integral indicator	9	M20 female, two electrical connections and a blind plug		
integral indicator	D	Digital indicator		
	E	Digital indicator		
Mounting bracket	N · · · · · · · · · · · ·	(None)		
Mounting bracket	A · · · · · ·			
	B	SECC Carbon steel2-inch pipe mounting (flat type)SUS3042-inch pipe mounting (flat type)		
	C · · · · · · ·			
	D	SECC Carbon steel 2-inch pipe mounting (L type)		
Ontional codos	N · · · · · · · ·	SUS304 2-inch pipe mounting (L type) (None)		
Optional codes	N			
		/ Optional specification T1008		

Example: EJA440A-DCS5A-92NN/

Note 1: Refer to GS 1C22T1-E for HART Protocol version.

Note 2: Diaphragm; Hastelloy C-276. Other wetted parts materials; SUS316L.

Note 3: Body; Material of cover flanges and process connectors;

Capsule C: cover flanges; SUS316, process connectors; SCS14A

Capsule D: cover flanges; SUS316, process connectors; SUS316

Note 4: Refer to GS 1C22T2-E for Fieldbus communication.

Note 5: Lower limit of ambient and process temperature is -15°C.

10.3 Optional Specifications

Item	Description	Code
	FM Explosionproof Approval Explosionproof for Class I, Division 1, Groups B, C and D Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G Hazardous (classified) locations, indoors and outdoors (NEMA 4X) Temperature class: T6 Amb. Temp.:–40 to 60 °C (–40 to 140 °F) Electrical connection: 1/2 NPT female	FF1
Factory Mutual (FM)	 FM Intrinsically safe Approval Intrinsically Safe for Class I, Division 1, Groups A, B, C & D, Class II, Division 1, Groups E, F & G and Class III, Division 1 Hazardous Locations. Nonincendive for Class I, Division 2, Groups A, B, C & D, Class II, Division. 2, Groups E, F & G, and Class III, Division 1 Hazardous Locations. Enclosure: "NEMA 4X", Temp. Class: T4, Amb. Temp.: –40 to 60 °C (–40 to 140 °F) Intrinsically Safe Apparatus Parameters [Groups A, B, C, D, E, F and G] Vmax=30 V, Imax=165 mA, Pmax=0.9 W, Ci=22.5 nF, Li=730 μH [Groups C, D, E, F and G] Vmax=30 V, Imax=225 mA, Pmax=0.9 W, Ci=22.5 nF, Li=730 μH 	FS1
	Combined FF1and FS1 Electrical connection: 1/2 NPT female	FU1
	CENELEC (KEMA) Flameproof Approval EExd IIC T4, T5, T6 Amb. Temp.: T4 and T5; -40 to 80 °C (-40 to 176 °F), T6; -40 to 75°C(-40 to 176°F) Max. process Temp.: T4; 120 °C (248 °F), T5; 100 °C (212 °F), T6; 85 °C (185 °F) Electrical connection: 1/2 NPT female, Pg 13.5 female and M20 female	KF1
CENELEC (KEMA)	CENELEC (KEMA) Intrinsically safe Approval EEx ia IIC T4, Amb. Temp.: -40 to 60 °C(-40 to 140 °F) Ui=30 V, Ii=165 mA, Pi=0.9 W, Ci=22.5 nF, Li=730 μH Electrical connection: 1/2 NPT female, Pg 13.5 female and M20 female	KS1
	Combined KF1, KS1 and Type N Approval KEMA Type N Approval Ex nA IIC T4, Amb. Temp.: -40 to 60 °C(-40 to 140 °F) U=30 V, I=165 mA Electrical connection: 1/2 NPT female, Pg 13.5 female and M20 female	KU1
Canadian Standards	CSA Explosionproof Approval Explosionproof for Class I, Division 1, Groups B, C and D Dustignitionproof for Class II/III, Division 1, Groups E, F and G Division2 'SEALS NOT REQUIRED', Temp. Class : T4, T5, T6 Encl Type 4x Max. Process Temp.: T4; 120 °C (248 °F), T5; 100 °C (212 °F), T6; 85 °C (185 °F) Amb. Temp.:–40 to 80 °C (–40 to 176 °F) Electrical connection: 1/2 NPT female	CF1
Association (CSA)	CSA Intrinsically safe Approval Class I, Groups A, B, C and D Class II and III, Groups E, F and G Encl Type 4x, Temp. Class: T4, Amb. Temp.: -40 to 60 °C (-40 to 140 °F) Vmax=30 V, Imax=165 mA, Pmax=0.9 W, Ci=22.5 nF, Li=730 μH Electrical connection: 1/2 NPT female	CS1
	Combined CF1 and CS1 Electrical connection: 1/2 NPT female	CU1
Standards Association of Australia (SAA)	 SAA Flameproof, Intrinsically safe and Non-sparking Approval Ex d IIC T4/T5/T6, IP67 class I, Zone 1, Amb. Temp. : -40 to 80 °C (-40 to 176 °F) Max. Process Temp.: T4; 120 °C (248 °F), T5; 100 °C (212 °F), T6; 85 °C (185 °F) Ex ia IIC T4, IP67 class I, Zone 0 Ex n IIC T4, IP67 class I, Zone 2 Ui=30 V DC, Ii=165 mA DC, Wi=0.9 W, Amb. Temp.: -40 to 60 °C (-40 to 140 °F) Electrical connection: 1/2 NPT female, Pg 13.5 female and M20 female 	SU1

	Item	Description				
	Color change	Amplifier cover only				
Painting	Coating change	Epoxy resin-baked coating		X1		
Lightning pro	otector	Transmitter power supply voltage: 10.5 to 32 V DC (10.5 to 3 safe type, 9 to 32 V DC for Fieldbus communication type.) Allowable current: Max. 6000 A ($1 \times 40 \ \mu$ s), Repeating 1000		Α		
		Degrease cleansing treatment		K1		
Oil-prohibite	d use	Degrease cleansing treatment and with fluorinated oil filled of Operating temperature -20 to $80\ ^\circ\text{C}$	capsule.	K2		
Oil prohibito	duoo	Degrease cleansing treatment and dehydrating treatment		K5		
Oil-prohibite with dehydra	ating treatment	Degrease cleansing treatment and dehydrating treatment with Operating temperature -20 to $80 \ ^\circ C$	th fluorinated oilfilled capsule.	K6		
		P calibration (psi unit)		D1		
Calibration u	units	bar calibration (bar unit)	(See Table for Span and Range Limits)	D3		
		M calibration (kgf/cm ² unit)		D4		
Sealing treat SUS630 nut		Sealant (liquid silicone rubber) is coated on surfaces of SUS for cover flange mounting.	630 nuts used	Y		
Long vent (N	lote 1)	Total vent plug Length: 112 mm (standard, 32 mm)				
Fast respons	se	Updete time: 0.125 sec or less, see GS for response time				
Failure alam down-scale (Note 2)		Output status at CPU failure and hardware error. When combining with Optional code F1, output signal is –2.5%, 3.6 mA DC or less.				
Stainless steel amplifier housing (Note 3)		Amplifier housing material; SCS14A stainless steel (equivalent to SUS316 cast stainless steel or ASTM CF-8M)				
Gold-plate		Gold-plated diaphragm		A1		
Configuratio	n	Custom software configuration (Applicable only for Model EJ	A430A)	R1		
		Without drain and vent plugs				
Body option		N1 and Process connection on both sides of cover flange with blind kidney flanges on back				
		N1, /N2, and Mill certificate for cover flange, diaphragm, capsule body, and blind kidney flange				
Stainless ste	el tag plate	JIS SUS 304 stainless steel tag plate wired onto transmitter				
High Accura	су Туре	High Accuracy (Applicable only for Model EJA310A)				
130 Pa abs (Note 4)	{1 mmHg abs}	Minimum input pressure: 130 Pa abs{1 mmHg abs} at range calibrating testing				
Mill Certifica	to.	Cover flange (Note 5)				
	le	Cover flange, Process connector (Note 6)				
		Test Pressure: 50 kPa{0.5 kgf/cm ² } Capsule L, M		T04		
_		Test Pressure: 3 MPa{30 kgf/cm ² } Capsule A		T03		
Pressure tes Leak test Ce		Test Pressure: 14 MPa{140 kgf/cm ² } Capsule B	 Nitrogen(N₂) Gas (Note 7) Retention time: 10 minutes 	T02		
		Test Pressure: 32 MPa{320 kgf/cm ² } Capsule C	Recention time. To minutes	Т09		
		Test Pressure: 50 MPa{500 kgf/cm ² } Capsule D		T08		

T1010.EPS

Note 1: Applicable only for vertical impulse piping types (Installation Code 2, 3, 6 or 7). Long vent material is SUS316.

Note 2: The hardware error indicates faulty amplifier or capsule. Standarard output status (without /C1) is up-scale of 110%, 21.6 mA DC or more.

Note 3: Applicable for Electrical Connection Code 2, 3, 4 and 7. Not applicable for Optional Code P
and X1.

Note 4: Applicable only for Capsule Code M and A and smaller value than 53.3 kPa {400 mmHg abs} of higher range value (HRV).

If Optional Code **S1** is not specified, minimum input pressure will be 2.7 kPa abs {20 mmHg abs} for calibration testing.

For Capsule Code L, the Optional Code S1 is covered by standard feature. (Optional Code S1 is not required to Capsule Code L.)

Note 5: Applicable for Process Connections Code **0** and **5**.

Note 6: Applicable for Process Connections Code 1, 2, 3 and 4.

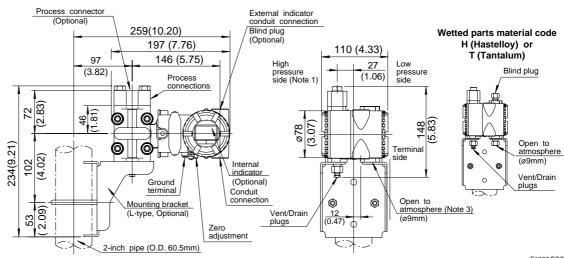
Note 7: Pure nitrogen gas is used for Oil-prohibited use (Optional Code K1, K2, K5 and K6).

10.4 Dimensions

Model EJA310A and EJA430A

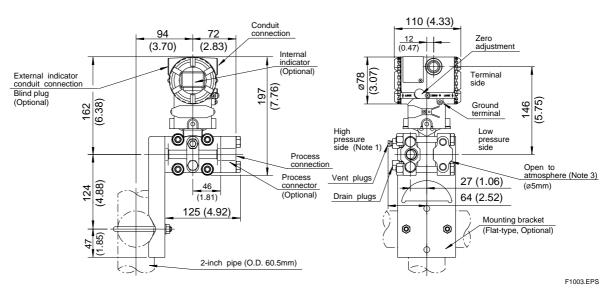
Vertical Impulse Piping Type

Process connector upside (INSTALLATION CODE '6') (For CODE '2', '3' or '7', refer to the notes below.)



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Horizontal Impulse Piping Type (INSTALLATION CODE '9') (For CODE '8', refer to the notes below.)



Note 1: When INSTALLATION CODE '2', '3' or '8' is selected, high and low pressure side on above figure are reversed.

(i. e. High pressure side is on the left side.)

Note 2: When INSTALLATION CODE '3' or '7' is selected, process connetion and mounting bracket on above figure are reversed.

Note 3: Applicable for EJA430A.

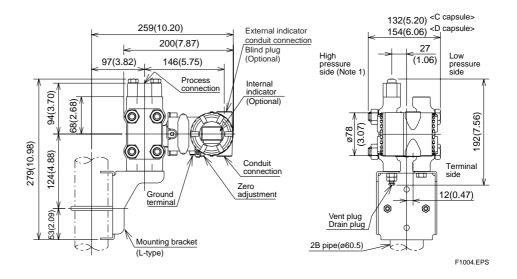
Model EJA440A

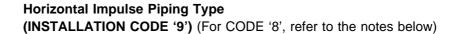
The data in the drawing is basically common to C capsule and D capsule, except where the difference is noted.

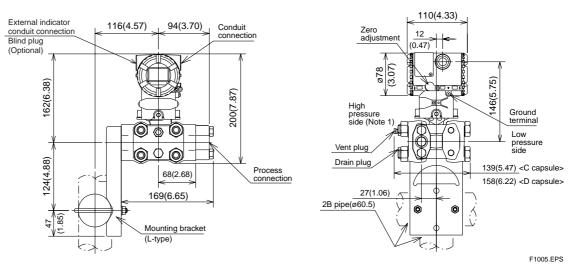
Vertical Impulse Piping Type

Process connector upside (INSTALLATION CODE '6') (For CODE '2', '3' or '7', refer to the notes below.)

Unit: mm (approx. inch)







Note 1: When INSTALLATION CODE '2', '3' or '8' is selected, high and low pressure side on above figure are reversed.

(i. e. High pressure side is on the right side.)

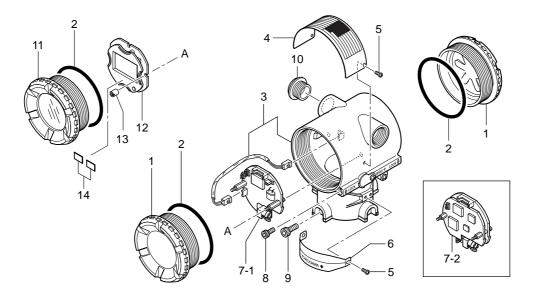
Note 2: When INSTALLATION CODE '3' or '7' is selected, process connection and mounting bracket on above figure are reversed.

Note 3: For D capsule, 158 (6.22)

Customer Maintenance Parts List

DPharp EJA Series Transmitter Section

DPharp



Item	Part No.	Qty	Description			
1 2 3	Bellow F9341RA F9341RJ F9341JP Below	2 2 1	Cover Cast-aluminum alloy SCS14A stainless steel O-ring Case Assembly (Note 1)			
	F9341AA F9341AC F9341AE F9341AH F9341AJ		Cast-aluminum alloy for G1/2 Cast-aluminum alloy for G1/2 (two electrical connections) Cast-aluminum alloy for 1/2 NPT (two electrical connections) Cast-aluminum alloy for M20 (two electrical connections) Cast-aluminum alloy for Pg13.5 (two electrical connections)			
4 5	F9341AR F9341KA Bellow F9300AG F9303JU	1 4	SCS14A stainless steel for 1/2 NPT (two electrical connections) Name Plate Screw For cast-aluminum alloy case assembly For SCS14A stainless steel case assembly			
6 7-1	F9341KL Below F9342BB F9342BH F9342AF	1 1	Tag Plate CPU Assembly For BRAIN protocol version For HART protocol version For BRAIN protocol version(Optional code /F1)			
7-2 8 9	F9342AM F9342BF F9342BG Y9406ZU Y9612YU	1 2 2	For HART protocol version with write protection switch (Optional code /F1) For FOUNDATION Fieldbus protocol version For FOUNDATION Fieldbus protocol version with PID/LM function (Optional code /LC1) Cap Screw Screw			
10	Below F9340NW F9340NX G9330DP G9612EB	1	Plug For Pg13.5 For M20 For G1/2 For 1/2 NPT			
11 12	Bellow F9341FM F9341FJ Below F9342BL	1 1	Cover Assembly Cast-aluminum alloy SCS14A stainless steel LCD Board Assembly Without range-setting switch For integral indicator			
13 14	F9342BM F9342MK F9300PB	2 2	With range-setting switch Mounting Screw Label			

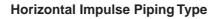
(Note 1) Applicable for BRAIN and HART protocol versions (Output signal code D and E). For FOUNDATION Fieldbus protocol version (Output signal code F), consult Yokogawa local office.

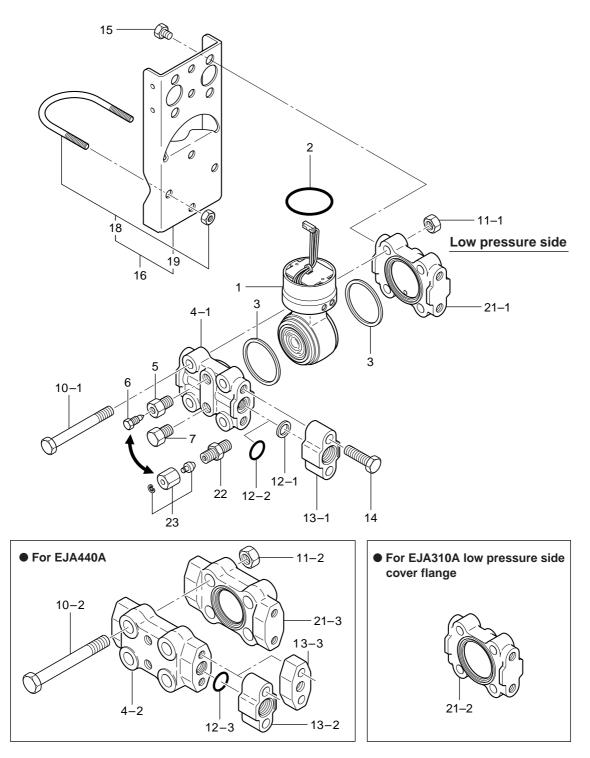


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Customer Maintenance Parts List

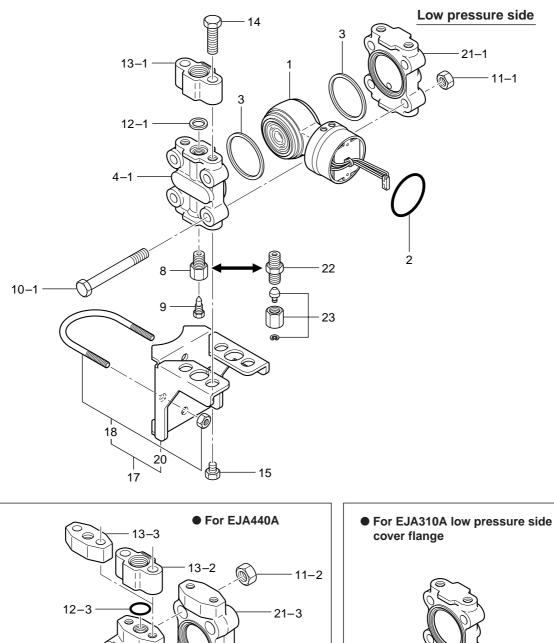
Model EJA310A, EJA430A and EJA440A Absolute and Gauge Pressure Transmitter (Pressure-detector Section)

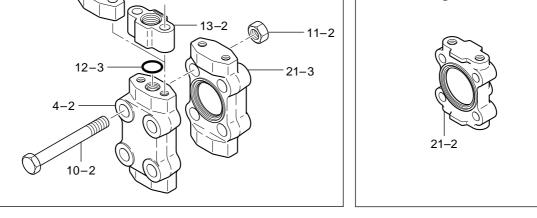






Vertical Impulse Piping Type





Item	Part No.	Qty	Description		
1 2 3	F9300AJ Below F9340GA F9340GC	1 1 2	Capsule Assembly (see Table 1, Table 2 and Table 3 on page 5) (Note 1) O-Ring Gasket Teflon-coated SUS316L Stainless Steel (degreased) (for EJA310A and EJA430A with Teflon-coated SUS316L Stainless Steel (degreased) Wetted Parts Material code S)		
4-1	F9340GE F9340GF F9300FD F9300FR Below	1	PTFE Teflon PTFE Teflon (degreased) } (for EJA430A with Wetted Parts Material code H, M, T, A, D and B) Teflon-coated SUS316L Stainless Steel Teflon-coated SUS316L Stainless Steel (degreased) } (for EJA440A) Cover Flange for EJA310A and EJA430A (High Pressure Side) (Note 2)		
	F9340VA F9340VB F9340VC F9340VD F9340VP		Rc 1/4 SCS14A Stainless Steel (for EJA310A and EJA430A with Wetted Parts Material code S) 1/4 NPT For Horizontal Impulse Piping Type Rc 1/4 SCS14A Stainless Steel (for EJA310A and EJA430A with Wetted Parts Material code S) 1/4 NPT For Vertical Impulse Piping Type Rc 1/4 SCS14A Stainless Steel (for EJA430A with Wetted Parts Material code H, M and T) Rc 1/4 SCS14A Stainless Steel (for EJA430A with Wetted Parts Material code H, M and T)		
	F9340VR F9340VN F9340VQ F9340VS F9340VT		1/4 NPT For Horizontal Impulse Piping Type Rc 1/4 SCS14A Stainless Steel (for EJA430A with Wetted Parts Material code H, M and T) 1/4 NPT For Vertical Impulse Piping Type Rc 1/4 Hastelloy C-276 equivalent (for EJA430A with Wetted Parts Material code A and D) 1/4 NPT For Horizontal Impulse Piping Type		
	F9340VU F9340VV F9340TP F9340TR F9340TN		Rc 1/4 Hastelloy C-276 equivalent (for EJA430A with Wetted Parts Material code A and D) 1/4 NPT For Vertical Impulse Piping Type Rc 1/4 Monel equivalent (for EJA430A with Wetted Parts Material code B) 1/4 NPT For Horizontal Impulse Piping Type Rc 1/4 Monel equivalent (for EJA430A with Wetted Parts Material code B) 1/4 NPT For Horizontal Impulse Piping Type Rc 1/4 Monel equivalent (for EJA430A with Wetted Parts Material code B)		
4-2	F9340TQ Below F9340UA F9340UN F9340UC	1	1/4 NPT ∫ For Vertical Impulse Piping Type Cover Flange for EJA440A (High Pressure Side) (Note 2) Rc 1/4 (Capsule code C) Rc 1/4 (Capsule code D) } SUS316 Stainless Steel (for Horizontal Impulse Piping Type) Rc 1/4 (Capsule code C) } Outcode C = 0000000000000000000000000000000000		
	F9340UQ F9340UH F9340UP F9340UJ F9340UR		SUS316 Stainless Steel (for Vertical Impulse Piping Type) Rc 1/4 (Capsule code D) 1/4 NPT (Capsule code C) 1/4 NPT (Capsule code D) SUS316 Stainless Steel (for Horizontal Impulse Piping Type) 1/4 NPT (Capsule code C) 1/4 NPT (Capsule code D)		
5	Below F9340SA F9340SB F9340SE F9340SF	1	Vent Plug R 1/4 1/4 NPT } SUS316 Stainless Steel (for EJA310A, EJA440A, and EJA430A with Wetted Parts Material code S, H, M and T) R 1/4 1/4 NPT } Hastelloy C-276 (for EJA430A with Wetted Parts Material code A and D)		
6	F9340SS F9340ST Below D0114PB F9340SK	1	R 1/4 1/4 NPT } Monel (for EJA430A with Wetted Parts Material code B) Vent Screw SUS316 Stainless Steel (for Models except EJA430A with Wetted Parts Material codes A, D and B) Hastelloy C-276 (for EJA430A with Wetted Parts Material code A and D)		
7	F9270HG Below F9200CS D0114RZ F9340SL	1	Monel (for EJA430A with Wetted Parts Material code B) Drain Plug (Note 2) R 1/4] SUS316 Stainless Steel (for EJA310A, EJA440A, and EJA430A 1/4 NPT] with Wetted Parts Material code S, H, M and T) R 1/4]		
8	F9340SM F9340SW D0117MS Below F9340SC	1	Hastelloy C-276 (for EJA430A with Wetted Parts Material code A and D) R 1/4 R 1/4 1/4 NPT Monel (for EJA430A with Wetted Parts Material code B) Drain/Vent Plug		
	F9340SD F9340SG F9340SH F9340SU F9340SV		K 1/4 SUS316 Stainless Steel (for EJA310A, EJA440A, and EJA430A 1/4 NPT with Wetted Parts Material code S, H, M and T) R 1/4 Hastelloy C-276 (for EJA430A with Wetted Parts Material code A and D) R 1/4 Monel (for EJA430A with Wetted Parts Material code B)		
9	Below F9270HE F9340SJ D0117MR	1	Drain/Vent Screw SUS316 Stainless Steel (for Models except EJA430A with Wetted Parts Material code A, D and B) Hastelloy C-276 (for EJA430A with Wetted Parts Material code A and D) Monel (for EJA430A with Wetted Parts Material code B) Deb (for EJA430A with Vetted Parts Material code B)		
10-1 10-2	Below F9340AB F9340AC F9340AQ Below F9340AF	4	Bolt (for EJA310A and EJA430A) SCM435 Chrome Molybdenum Steel SUS630 Stainless Steel SUH660 Stainless Steel Bolt (for EJA440A) SCM435 Chrome Molybdenum Steel (for Capsule code C)		
11-1	F9271FG F9340AG F9273DA F9340AS Below	4	SCM435 Chrome Molybdenum Steel (for Capsule code D) SUS630 Stainless Steel (for Capsule code C) SUS630 Stainless Steel (for Capsule code D) SUH660 Stainless Steel (for Capsule code C) Nut (for EJA310A and EJA430A)		
	F9275KL F9275KH F9340BQ		SCM435 Chrome Molybdenum Steel SUS630 Stainless Steel SUH660 Stainless Steel		

Item	Part No.	Qty	Description			
11-2	Below F9300GB F9271FH F9300GD F9273DB	4	Nut (for EJA440A) SCM435 Chrome Molybdenum Steel (for Capsule code C) SCM435 Chrome Molybdenum Steel (for Capsule code D) SUS630 Stainless Steel (for Capsule code C) SUS630 Stainless Steel (for Capsule code D)			
12-1	F9340BS Below D0114RB U0102XC	1	SUH660 Stainless Steel (for Capsule code C) Gasket (for EJA310A and EJA430A) PTFE Teflon DTFE Teflon (degraged)			
12-2	Below	2	PTFE Teflon (degreased) Gasket (for EJA310A and EJA430A with Optional code /N2 and /N3)			
12-3	F9340GN F9340GP Below F9340GN F9340GP	1	Fluorinated Rubber Fluorinated Rubber (degreased) Gasket (for EJA440A) Fluorinated Rubber Fluorinated Rubber (degreased) Fluorinated Rubber (degreased)			
13-1	F9202FJ F9201HA Below F9340XY F9340XW	1	Glass Reinforced Teflon Glass Reinforced Teflon (degreased) For Process connection code 1 and 2 Process Connector (for EJA310A and EJA430A)(Note 2) Rc 1/4 Rc 1/2 SCS14A Stainless Steel (for EJA310A and EJA430A			
	F9340XZ F9340XX F9340WY F9340WW F9340WZ		1/4 NPT 1/2 NPT Rc 1/4 Rc 1/2 1/4 NPT Hastelloy C-276 equivalent (for EJA430A with Wetted Parts Material code A and D)			
	F9340WX F9340TY F9340TW F9340TZ F9340TX		1/2 NPT Rc 1/4 Rc 1/2 1/4 NPT 1/2 NPT 1/2 NPT			
13-2	Below F9340XT	1	Process Connector (for EJA440A with Capsule code C)(Note 2)			
13-3	F9340XS Below F9271FD	1	1/2 NPT 5 SC514A Statnless Steer Process Connector (for EJA440A)(Note 2) Rc 1/4			
14	F9271FC F9271FF F9271FE Below X0100MN	2	SUS316 Stainless Steel (for EJA440A with Capsule code C and D) Rc 1/2 1/4 NPT 1/2 NPT Bolt SCM435 Chrome Molybdenum Steel			
15	F9273DZ F9340AZ Below F9270AY F9273CZ	4	SUS630 Stainless Steel SUH660 Stainless Steel Bolt S15C Carbon Steel SUS XM7 Stainless Steel			
16	Below F9270AW F9300TJ F9300TA	1	Bracket Assembly (Flat type) SECC Carbon Steel SECC Carbon Steel (for Epoxy resin-baked coating) SUS304 Stainless Steel			
17	Below	1	Bracket Assembly (L type)			
18 19	F9340EA F9340EB F9340EC D0117XL-A Below	1 1	SECC Carbon Steel SECC Carbon Steel (for Epoxy resin-baked coating) SUS304 Stainless Steel U-Bolt/Nut Assembly, SUS304 Stainless Steel Bracket (Flat type)			
20	F9270AX F9300TN F9300TE Below F9340EF	1	SECC Carbon Steel SECC Carbon Steel (for Epoxy resin-baked coating) SUS304 Stainless Steel Bracket (L type) SECC Carbon Steel			
21-1	F9340EG F9340EM Below F9340VE F9340VF	1	SECC Carbon Steel (for Epoxy resin-baked coating) SUS304 Stainless Steel Cover Flange for EJA430A (Low Pressure Side) For Horizontal Impulse Piping Type] SCS14A Stainless Steel For Vertical Impulse Piping Type] (for Wetted Parts Material code S)			
21-2 21-3	F9340RJ F9340RK F9340VK Below F9340UE	1 1	For Horizontal Impulse Piping Type] SCS14A Stainless Steel (for Wetted Parts For Vertical Impulse Piping Type] Material code H,M,T,A,D, and B) Cover Flange for EJA310A, SCS14A Stainless Steel (Low Pressure Side) Cover Flange for EJA440A, SUS316 Stainless Steel (Low Pressure Side) For Capsule code C			
22	F9340US Below F9275EC F9275ED	1	For Capsule code D Vent Plug (degreased), SUS316 Stainless Steel R 1/4 1/4 NPT			
23	F9275EE	1	Needle Assembly (degreased), SUS316 Stainless Steel			
(Note 1) In case of de (However, s	grease cle ee Table 1	ansing treatment (Optional code/K1 or K5), consult YOKOGAWA local office. , Table 2 and Table 3 in case of Optional code/K2 or K6)			

(Note 2) In case of degrease cleansing treatment (Optional code/K1, K2, K5 or K6), consult YOKOGAWA local office.
 (Note 2) In case of degrease cleansing treatment (Optional code/K1, K2, K5 or K6), consult YOKOGAWA local office.
 (Note 3) The Plug Qty is 1 for Vertical Impulse Piping Type.

■ Capsule Assembly Part Number

• EJA310A

Table 1. EJA310A Capsule Assembly Part Number (Item 1)

For General-use type, Flameproof type and Intrinsically safe type Part No. (*1) Installation of High Pressure Capsule Part No. Transmitter Side Code (*2) F9349HA F9352HA L Right Μ F9349JA F9352JA Horizontal Impulse F9349KA F9352KA А Piping Type L F9349HB F9352HB Left Μ F9349JB F9352JB А F9349KB F9352KB F9349HC F9352HC L Right Μ F9349JC F9352JC Vertical Impulse F9349KC А F9352KC F9349HD F9352HD Piping Type L Left F9349JD F9352JD М F9349KD F9352KD А

• EJA430A

Table 2. EJA430A Capsule Assembly Part Number (Item 1) For General-use type, Flameproof type and Intrinsically safe type

Installation of	High Pressure	Capsule	Wetted Parts Material Code				
Transmitter	Side	Code	S (*1)	S (*2)	H, A	T, D	M, B
Horizontal	Right	A	F9349LA	F9352LA	F9349LE	F9349LJ	F9349LN
Impulse		В	F9349MA	F9352MA	F9349ME	F9349MJ	F9349MN
Piping Type	Left	A	F9349LB	F9352LB	F9349LF	F9349LK	F9349LP
r iping rype		В	F9349MB	F9352MB	F9349MF	F9349MK	F9349MP
Vertical Impulse Piping Type	Right	A	F9349LC	F9352LC	F9349LG	F9349LL	F9349LQ
		В	F9349MC	F9352MC	F9349MG	F9349ML	F9349MQ
	Left	A	F9349LD	F9352LD	F9349LH	F9349LM	F9349LR
r iping rype		В	F9349MD	F9352MD	F9349MH	F9349MM	F9349MR

EJA440A

Table 3. EJA440A Capsule Assembly Part Number (Item 1) For General-use type, Flameproof type and Intrinsically safe type

Installation of Transmitter	High Pressure Side	Capsule Code	Part No. (*1)	Part No. (*2)
	Right	С	F9359CA	F9359GA
Horizontal Impulse	Kight	D	F9359DA	F9359HA
Piping Type	Left	С	F9359CB	F9359GB
	Leit	D	F9359DB	F9359HB
	Right	С	F9359CC	F9359GC
Vertical Impulse	Kight	D	F9359DC	F9359HC
Piping Type	Left	С	F9359CD	F9359GD
	Leit	D	F9359DD	F9359HD

*1. Silicone oil filled capsule (Standard)

*2. Fluorinated oil filled capsule (for oil-prohibited use: Optional code /K2 or K6)

REVISION RECORD

Title: Model EJA310A, EJA430A and EJA440A Absolute Pressure and Gauge Pressure Transmitter

Manual No.: IM 1C21D1-01E

Edition	Date	Page	Revised Item
1st	June 1997	-	New publication
2nd	Mar. 1998	CONTENTS 1-1	 Page 3 • Add REVISION RECORD. 1 • Add 'NOTE' notice for FOUNDATION Fieldbus and HART protocl versions.
		6-1 11-1 11-3	 6.1 • Add Item to the Wiring Precautions. 11.1 • Add FOUNDATION Fieldbus protocol. 11.2 • Add output signal code F and wetted parts material code A
		11-7 2-9+ CMPL	and D. 11.3 • Add Optional code A1. • Change the figure of terminal configuration. CMPL 1C21A1-02E 1st \Rightarrow 2nd Page 2 • Add Item 7-2. CMPL 1C21D1-01E 1st \Rightarrow 2nd Page 4 • Add Optional code K6. CMPL 1C21E1-01E 1st \Rightarrow 2nd Page 2 • Add figure of low pressure side cover flange. Page 3 • Add Part No. to Item 3, 4, 5, 6, 7, 8, 9, and 13. Page 4 • Add Part No. to Item 21. • Add Item 24 and 25. • Add Optional code K6.
			Add Optional code K6. Page 5 Add Wetted parts material code A and D to Table1. CMPL 1C21E2-01E 1st ⇒2nd Page 4 Delete Optional code K5 and K6.
3rd	Sep. 1998	– 2-14 8-15 11-3 11-4 11-5 CMPL	Changed to Electronic File Format. • Delete EMC Conformity Standards Tables and remove the page. 8.3.2(8) • Correction made in BURN OUT figure. 11.2 • Add Electrical connection code 7, 8, and 9. • Add Wetted parts material code M. • Add Electrical connection code 7, 8, and 9. • Add Process connections code 0, 1, and 2. • Add Electrical connection code 7, 8, and 9. • Add Process connections code 0, 1, and 2. • Add Electrical connection code 7, 8, and 9. CMPL 1C21A1-02E 2nd ⇒ 3rd > 3rd Page 2 • Add Part No. to Item 3 (For PG13.5 and M20). • Add Part No. to Item 10 (For 1/2 NPT, Pg13.5, and M20). CMPL 1C21E1-01E 2nd ⇒ 3rd Page 5 • Add Wetted parts material code M to Table 1. CMPL 1C21E2-01E 2nd ⇒ 3rd Page 3, 4 • Add Part No. to Item 13-2 (For Rc1/4 and Rc1/2). • Add Part No. to Item 4, 5, 7, 8, and 22 (For Rc1/4).
4th	Oct. 1999	- 2-8 8-4 10-4 CMPL	Revised a book in a new format. (The location of contents and the associated page numbers may not coincide with the one in old editions.) 2.10 • Add AS/NZS 2064 1/2 to EMI, EMC Conformity Standards. 8.3.1 • Move Parameter Summary table to Chapter 8. 10.2 • Add Wetted parts material code B. CMPL 1C21A1-02E 3rd ⇒ 4th • Change a format. CMPL 1C21D0-01E 1st • Combine CMPL 1C21D1-01E, 1C21E1-01E, and 1C21E2-01E.
5th	Sep. 2000	2-7 2-8 8-5 9-5 10-2 10-3 10-4 10-5 10-6	2.9.4b • Change contents of NOTE 1. 2.9.4b • Change contents of NOTE 4. 8.3.1 • Add footnote 2 and 3. 9.4.3 • Add table for tightning torque for cover flange bolts. 10.1 • Add calibration units of Pa and hPa. 10.2 • Add Bolts and nuts material code C. • Add Bolts and nuts material code C. • Add Bolts and nuts material code C. • Add Bolts and nuts material code C and footnote 5. • Add Amb. Temp. for T6: -40 to 75°C under /KF1.

IM 1C21D1-01E

Edition	Date	Page	Revised Item
5th (Continued)	Sep. 2000	10-7 CMPL	 Add Optional code /F1, /N1, /N2, /N3, /N4, and /R1. CMPL 1C21A1-02E 4th ⇒ 5th (Manual Change) Add part numbers to 7-1 CPU Assembly. F9342AF and F9342AM CMPL 1C21A1-02E 5th ⇒ 6th Add part numbers to 7-2 CPU Assembly. F9342BG Change part number of 7-1 CPU Assembly. F9342BC ⇒ 69342BB Change part number of 10 Plug. G9330DK ⇒ G9330DP CMPL 1C21D0-01E 1st ⇒ 2nd Page 1 and 2 Oblete figure of low pressure side cover flange for Wetted parts material code H, T, M, A, D, and B. Page 4 Add part numbers to 21-1 Cover flange for EJA430A low pressure side. F9340RJ and F9340RK CMPL 1C21D0-01E 2nd ⇒ 3rd(Manual Change) Page 3 and 4 Add part number to 10-1 and 10-2 Bolt. F9340RQ and F9340RS CMPL 1C21D0-01E 3rd ⇒ 4th Page 4 Add part number to 14 Bolt. F9340AZ

REVISION RECORD2.EPS